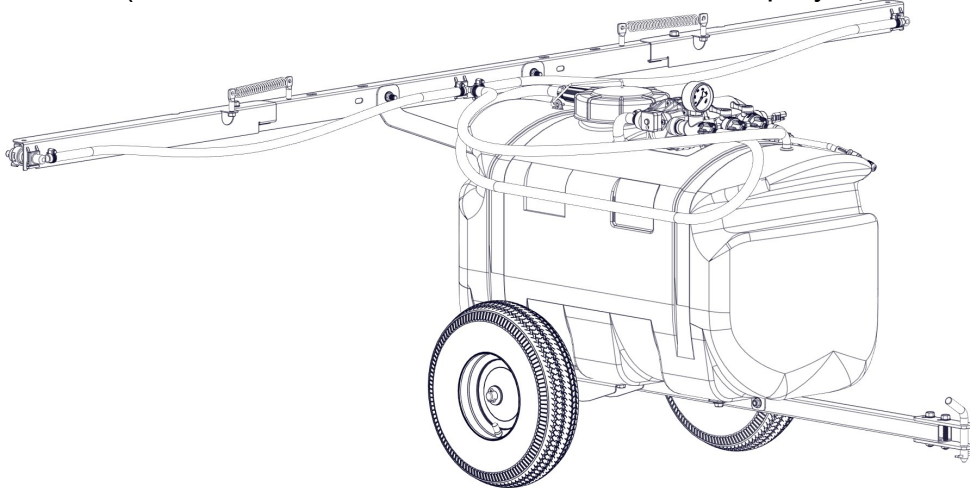


# OWNER'S MANUAL

**Model: 25-3N-TRL-GS (5303649)**  
(25 Gallon 3-Nozzle Lawn & Garden Trailer Sprayer)



**NOTE:** Maximum Speed - 5 MPH  
Refer to vehicle's manual for towing instructions.



**WARNING:** To reduce the risk of injury, the user must read and understand the operator's manual before using this product.



**WARNING:** Cancer and Reproductive Harm.  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## General Information

Thank you for purchasing this product. The purpose of this manual is to assist you in operating and maintaining your lawn & garden Trailer sprayer.

**BEFORE RETURNING THIS PRODUCT  
FOR ANY REASON, PLEASE CALL**

**1-800-831-0027**

MONDAY-FRIDAY, 8:00 AM TO 5:00 PM CST

If you should have a question or experience a problem with your Fimco Industries Product: Visit our website @ [www.fimcoindustries.com](http://www.fimcoindustries.com) or call the Toll free number above. Our technical support representatives will be happy to help you.

In most cases a customer service rep. can resolve the problem over the phone.

To obtain prompt, efficient service, always remember to give the following information....

- Correct Part Description and/or part number
- Model number and Serial Number

Part descriptions and numbers can be obtained from the illustrated parts list section(s) of this manual.

**Retain a copy of your receipt for your unit, as it will be required to validate any warranty service.**

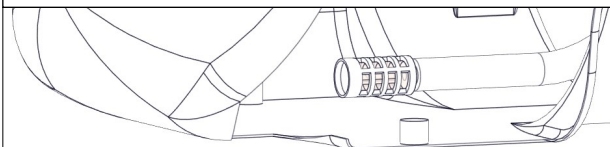
**Warranted against manufacturer or workmanship defects from date of purchase with copy of receipt:**



**Homeowner Usage: Sprayer-One Year and Pump-Two Years.**

**Commercial Usage: Sprayer and Pump-90 Days.**

## \*\*\*IMPORTANT REMINDER\*\*\*



### IMPORTANT:

Occasionally check the strainer screen to ensure it is clean and clear of any debris, especially if experiencing a sudden loss of pressure. Strainer is located on the end of the intake hose, inside of the tank. Use protective gear when removing hose from tank and cleaning the strainer.



[www.fimcoindustries.com](http://www.fimcoindustries.com)

1000 FIMCO Lane, P.O. Box 1700, North Sioux City, SD 57049  
Toll Free Phone: 800-831-0027 : Toll Free Fax: 800-494-0440  
[5195788 (08/22)]

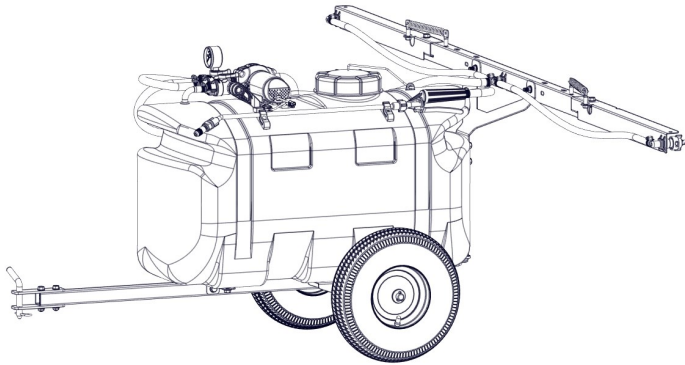
## Contents

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## Model: 25-3N-TRL-GS (5303649) (25 Gallon 3-Nozzle Lawn & Garden Trailer Sprayer)

### Technical Specifications

- 25 Gallon Corrosion-Resistant Polyethylene Tank
- 12 Volt Diaphragm Pump, 2.4 GPM - 60 PSI
- Low-Flow Spray Wand
- 15 Ft. Handgun Hose (3/8" I.D.)
- 16 Ft. max. vertical throw, 30 Ft. horizontal throw
- 3-Nozzle Boom Assembly (120" Spray Coverage)
- Corrosion-Resistant Nylon Nozzles
- Check Valve Strainers, 50 Mesh, 5 PSI
- 4.10/3.50 x 6" Pneumatic Tires



**Caution: Always check the vehicle load rating before using the sprayer.  
The loaded weight of this sprayer and boom assembly is approx.: 260 lbs. when the tank is full.**

### ~~~~~IMPORTANT~~~~~

Remove tank lid and be sure the tank is clean and free of any foreign material. Rinse tank out of any tank residue before filling with water to test.

### ~~~~~IMPORTANT~~~~~

It is VERY important to test this sprayer with plain water before actual spraying is attempted. This will enable you to familiarize yourself with the sprayer and check for leaks without the possibility of losing any expensive chemicals.

### ~~~~~WARNING~~~~~



**Read and Understand** the Owner's Manual before using this sprayer. Test and use in accordance to instructions.  
**Read and Follow** chemical label instructions and wear protective gear when filling, using, cleaning and servicing the sprayer.

**Exercise Caution** in vehicle handling when towing/hauling a filled sprayer to avoid loss of control or overturning.

**Keep Sprayer and Spray materials** away from other people, children and pets.

**Do Not Turn on Power** to the sprayer, until ready to spray in order to avoid unintentional spray release.

**Do Not Use** on steep slopes. A full sprayer could cause loss of control or overturn sprayer and vehicle.

**Always operate** up and down a slope, never across the face of a slope.

**Keep all movement on slopes** slow and gradual. Do not make sudden changes in speed, directions or turning. Do not start or stop suddenly when going uphill or downhill.

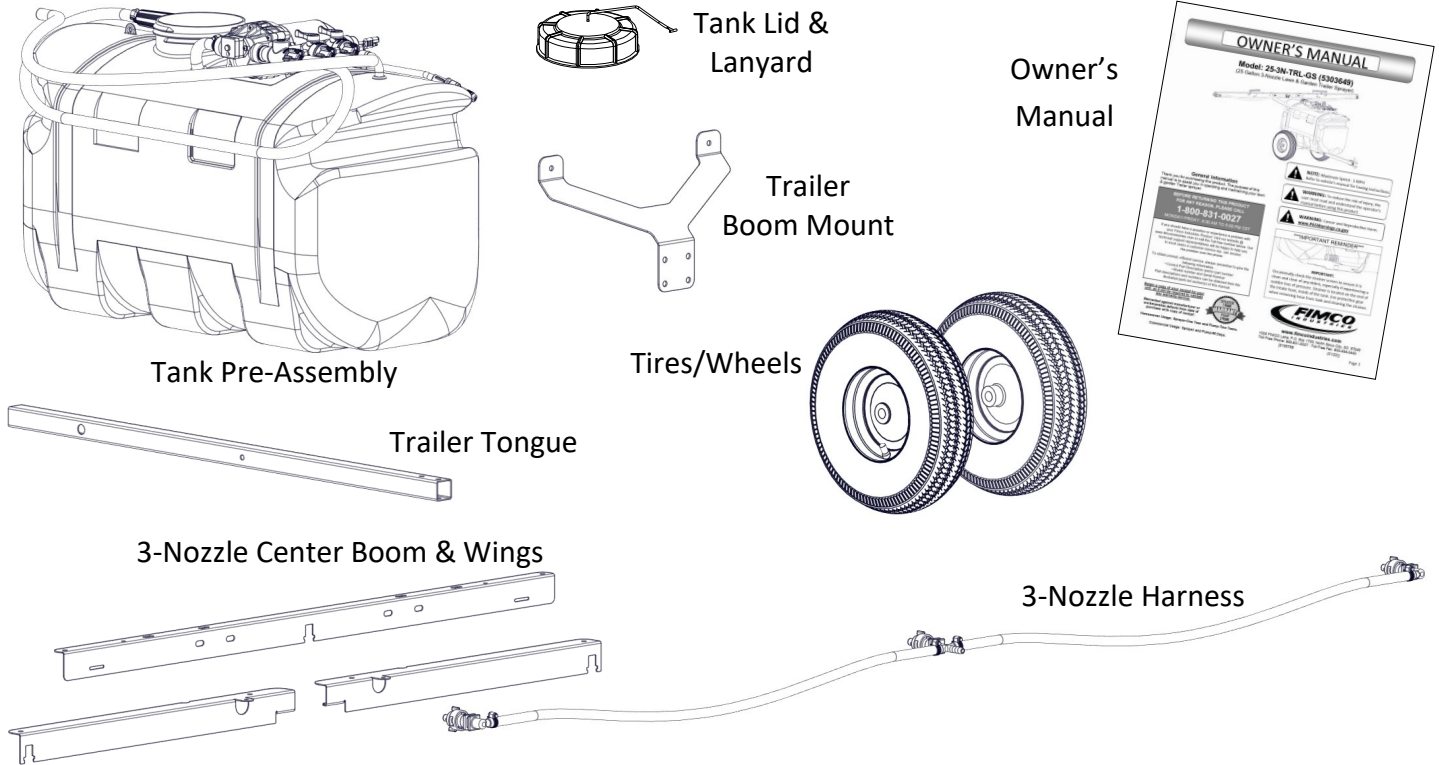
**Stop on level ground**, set the parking brake and shut off engine before leaving the operator's position for any reason.

**Keep all parts** in good condition and properly installed. Fix damaged or worn parts immediately.

**Caution should be taken** when towing and/or using any sprayer. This sprayer combined with the weight distribution, turning radius and speed of vehicle can result in damage to vehicle and/or sprayer or severe injury or death, if not used properly.

**Improper use of this sprayer or handling of chemicals could result in serious injury or illness, or could cause damage to the environment.**

## Sprayer Contents:



### Contents of Trailer Parts Bag #5281787

Ref. #	Part #	Description	Qty
1	5278114	Lead Wire Assembly w/15A Fuse (96" Long)	1
1.1	5157238	15 Amp Regular Blade Fuse	1
2	5167007	Pressure Gauge, 0-100 PSI	1
3	5027155-BLK	Hitch Plate	2
4	5101202	Bent Clevis Pin (1/2" Dia.)	1
5	5037827-YNC	Tank Support	2
6	5053096	Spray Wand Clip	2

### Contents of Bolt Bag #5281789

Ref. #	Part #	Description	Qty
1	5034640	5/16-18 x 2.00 Fling Hex Bolt (Full Thread)	2
2	5034634	5/16-18 x 0.625 Fling Hex Bolt	2
3	5006307	5/16-18 Serrated Fling Hex Nut	5
4	5034639	5/16-18 x 1.75 Fling Hex Bolt (Full Thread)	1
5	5117334	#10-24 x 0.50 PH Round Head Screw	2
6	5034531	5/16-18 x 0.625 Fling Hex Bolt (Locking Patch)	10
7	5101077	Cotter Pin, 1/8" x 1"	2
8	5051144	Hose Clamp (3/8")	1

### Contents of FJ Boom Parts Bag #5282587

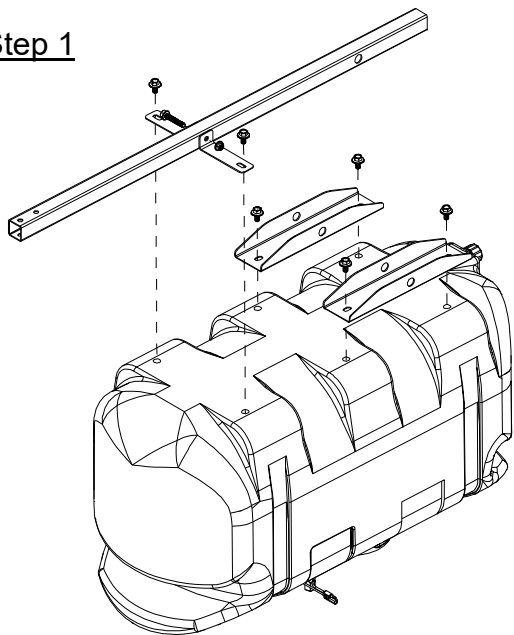
Ref. #	Part #	Description	Qty
1	5019761	3" X .75 X .075 Extension Spring Hook	2
2	5034872	1/4-20 Eye Nut	4
3	5034609	1/4-20 x 0.50 Fling Hex Bolt	4
4	5034634	5/16-18 x 0.625 Fling Hex Bolt	2
5	5006389	5/16-18 Fling Top-Lock Hex Nut	2
6	5053110	Plastic Retaining Clip	3

### Contents of Axle Kit #5281788

Ref. #	Part #	Description	Qty
1	5041181	5/8" x 3 1/2" Long Spacer	2
2	5024105	Axle (5/8" Dia. x 24")	1
3	5041212	5/8" x 2 7/16" Long Bushing	2
4	5037812-BLK	Axle/Tank Support 30 Gallon	2

# Assembly Procedure

## Step 1



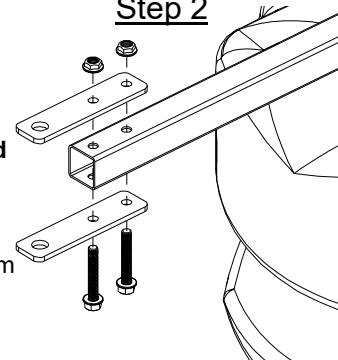
After removing the tank from the box, start the assembly procedure by turning the tank upside on a stable, flat surface.

**A 1/2" socket wrench is required for this step.**

Do not over-tighten bolts.

- A) Mount the axle/tank supports to the underside of the tank as shown in Step 1. Use (4) hex bolts to secure it to the tank.
- B) Loosely attach the tank supports to the tongue, using the flange hex bolt (full thread) and nut.
- C) Attach the tank supports to the tank using (2) hex bolts.

## Step 2



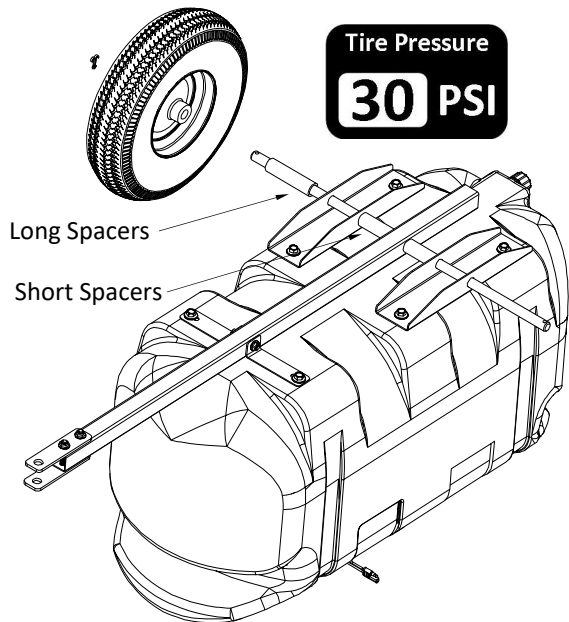
Snug the bolts but do not over-tighten.

**A 1/2" socket wrench is required for this step.**

Remove the hitch plates from the parts bag. Place on top and bottom of tongue and bolt together, as shown in Step 2.

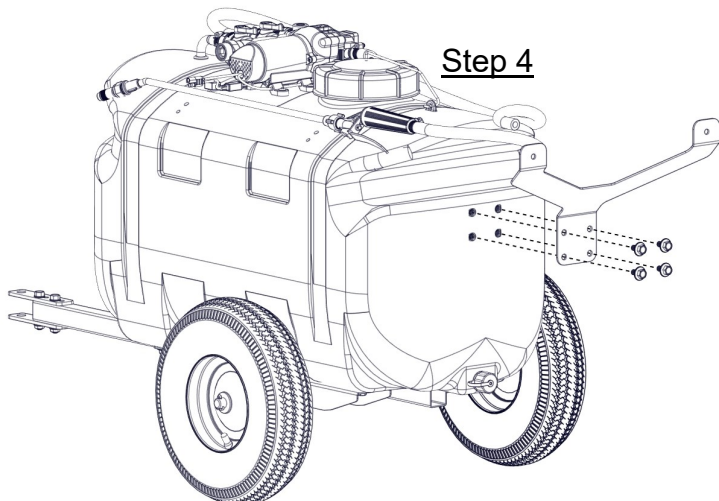
Tighten the bolts and nuts securely.

## Step 3



Remove the axle, (4) axle spacers, (2) cotter pins and (2) wheels from the carton. Slide the axle through the hole in one side of the axle/tank support, then a short axle spacer, then through the tongue and repeat for other side, with short spacer, then through the axle support. Slip the longer axle spacer on one end of the axle. Now slide a wheel over the axle and up against the axle spacer. Make sure the valve stems of the wheels are facing outward. Place a cotter pin through the hole at the end of the axle. Using a needle nose pliers or similar tool, bend the pins so that they will not slip out and the wheel will be retained on the axle. Repeat procedure for the wheel on the other side. (The longer axle spacers are on the outside of the axle support, next to the wheels and the shorter ones are on the inside, on each side of the tongue.)

## Step 4



**NOTE:** Maximum Speed - 5 MPH  
Refer to vehicle's manual for towing instructions.

**Now you can turn the unit over to finish assembly.**

**A 1/2" socket wrench is required for this step.**

Secure the trailer boom mount to the back of the tank with (4) flanged hex bolts.

Snug the bolts but do not over-tighten.



## Assembly Procedure

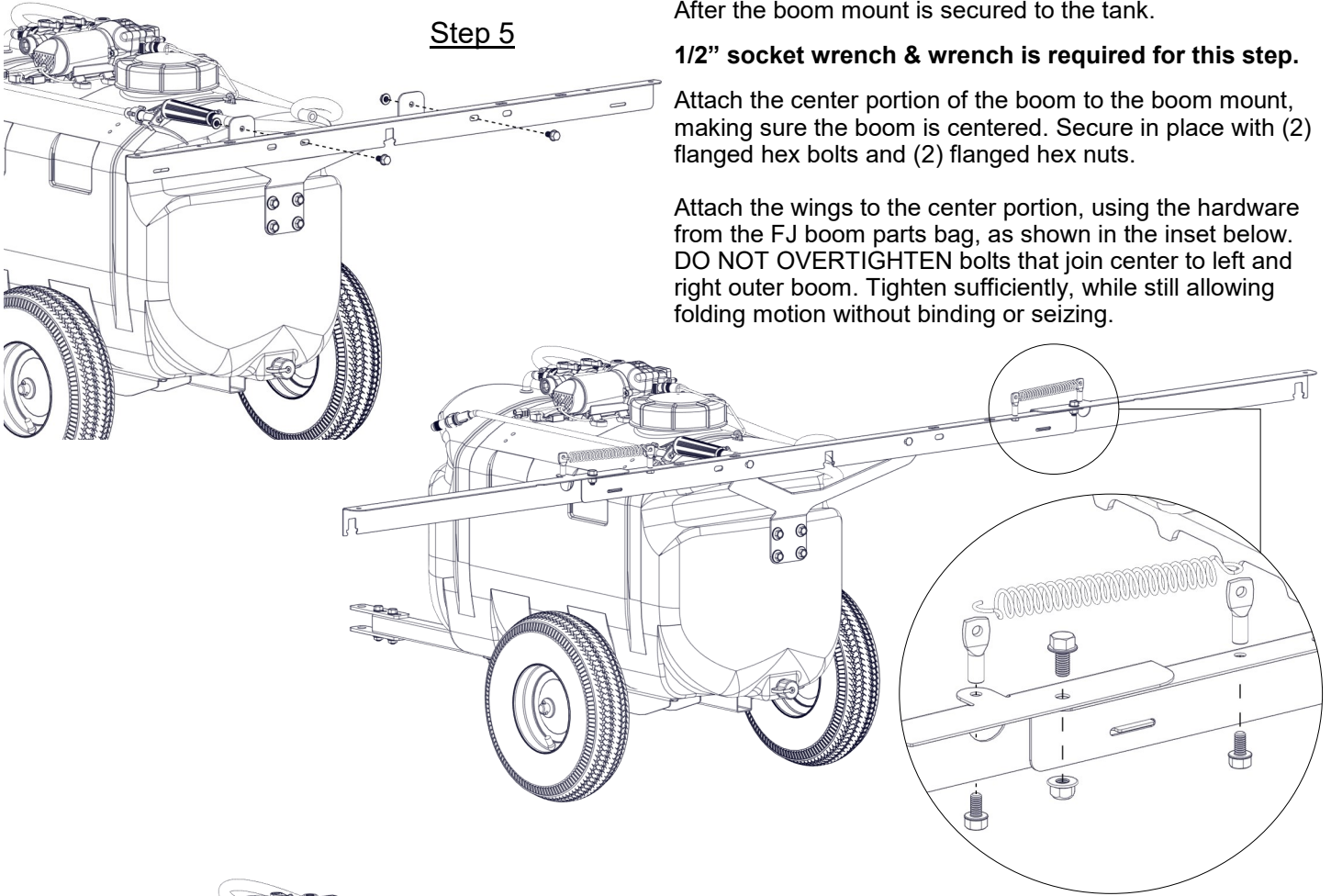
### Step 5

After the boom mount is secured to the tank.

**1/2" socket wrench & wrench is required for this step.**

Attach the center portion of the boom to the boom mount, making sure the boom is centered. Secure in place with (2) flanged hex bolts and (2) flanged hex nuts.

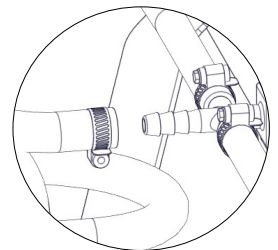
Attach the wings to the center portion, using the hardware from the FJ boom parts bag, as shown in the inset below. **DO NOT OVERTIGHTEN** bolts that join center to left and right outer boom. Tighten sufficiently, while still allowing folding motion without binding or seizing.



### Step 6

After your boom is attached to the boom brackets, attach the 3-nozzle harness to the assembled boom and secure the nozzles with the poly spring clips.

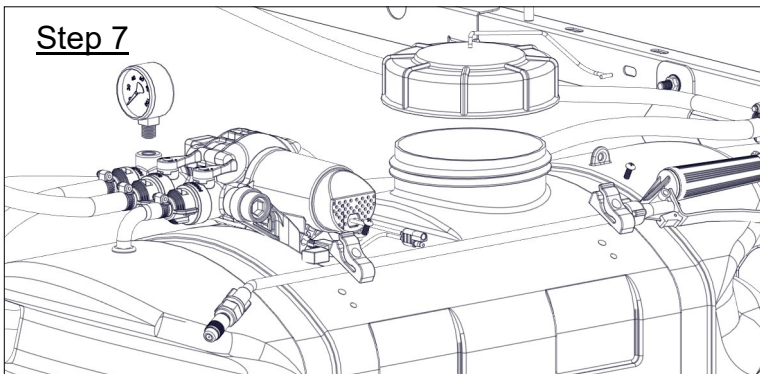
Now locate the feeder hose and the hose clamp from the parts bag. Place the hose clamp loosely over the end of the feeder hose. Slip the end of the hose over the hose barb on the barb fitting on the nozzle harness of the boom. Use a twisting motion, if necessary, to get the hose fully onto the barb. Bring the hose clamp to the connection point and tighten securely.



#### NOTE:

Make sure the boom feeder hose does not end up on the 'outside' of the spray wand hose, otherwise unwrapping the spray wand hose from around the tank may be difficult.

## Assembly Procedure



Install the pressure gauge, hand tighten securely.

**\*\* DO NOT OVER-TIGHTEN \*\***

Screw the lid onto the tank. Place the end of the lanyard through the tab in the tank. This is so the lid can 'hang' off the tank when filling/rinsing the tank out.

Locate the (2) clips and (2) phillips head machine screws from the parts bag.

**A phillips head screwdriver is required for this step**

Place a screw through the hole in the clip and bring it up to the tank, where the embossments for the clips are (located on the rear side of the tank). Secure the clip/screw to the tank. Tighten so that the clip is secure. Do this for each clip.

**\*\* DO NOT OVER-TIGHTEN \*\***

The spray wand will snap into the clips once installed. Do not use excessive force when placing the spray wand into the clips, as this could cause the clips to break.

You are now ready to attach this unit to the hitch on your ATV.

- Make sure all hose clamps are tight before testing or spraying for the first time.
- The drain plug assembly should already be attached to the tank
- One requirement will be for you to hook up your battery leads to a fully charged 12 Volt battery.

**\*\*The Sprayer is now ready to TEST w/plain water before actual use\*\***

**IMPORTANT:** Remove tank lid and be sure the tank is clean and free of any foreign material. Rinse tank out of any tank residue before filling with water to test.

### Testing the Sprayer

#### NOTE:

It is VERY important to test this sprayer with plain water before actual spraying is attempted. This will enable you to check the sprayer for leaks without the possibility of losing any expensive chemicals.

Fill the tank about 1/2 full with plain water and drive to the starting place for spraying.

When you are ready to spray, turn the boom valve to the “on” position (Detail A). This will start solution spraying from the tips of the boom. The pressure will decrease slightly when the boom is spraying.

Adjust the pressure by turning the “ON/OFF” valve lever on the Press. Adj. (bypass) valve (Detail B). Make sure your pattern is sufficient. You may down-pressure the system by ‘bypassing’ solution back into the tank. This is achieved by opening the Press. Adj. (bypass) valve. Regulating pressure is done in this manner.

Read the operating instructions and initially begin spraying by closing the ‘Pressure Adjust’ valve and opening the boom line valve (Detail A). This will enable the air in the line to be eliminated (purged) through all the tips, while building pressure. When everything tests all right (no leaks and good pressure), add the desired chemicals to the mixture and water combination and start your spraying operation. Adjust the pressure and spray as you did in the testing procedure.

Conditions of weather and terrain must be considered when setting the sprayer. Do not spray on windy days. Protective clothing must be worn in some cases.

**Be sure to read the chemical label(s) before application!**

### Operation

The pumping system draws solution from the tank, through the strainer and to the pump. The pump forces the solution under pressure to the handgun or boom nozzles. Fill the tank part way with water and then add the desired amount of chemical to be sprayed. Finish filling tank to proper level.

**Only fill the tank with what you’re going to spray in a day, never leave chemicals sit in tank.**

Connect the lead wire to a fully charged 12 volt battery. You may use either a stand-alone battery or the battery on your towing vehicle.

Connect to the positive (red) terminal first, then connect to the negative (black) terminal. Then connect the end of the lead wire to the end of the pump. When disconnecting, disconnect the end of the pump wire from the lead wire, then disconnect the negative (black) connection and finally the positive (red) connection. The lead wire has an On/Off switch to activate the pump. “-” is on and “O” is off.

Turn the pump on by depressing the “-” side of the rocker switch. The pump is equipped with a pressure switch that is pre-set at the factory to shut the pump off when all discharges are closed.

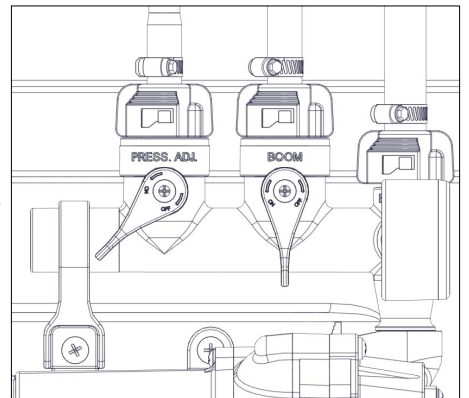
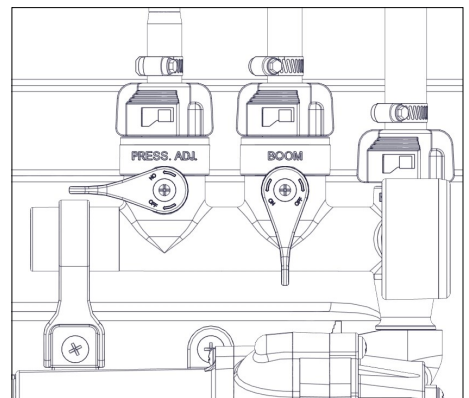
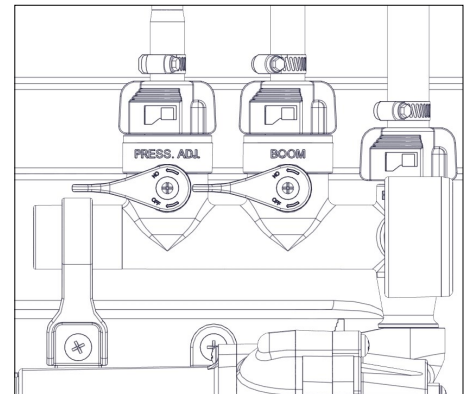
The pump will turn back on when one of the following actions occurs:

- ◆ Handgun lever is squeezed to spray the handgun.
- ◆ Boom valve is opened to broadcast spray with the boom.
- ◆ Bypass valve is opened to re-circulate solution back into the tank.

When spraying with either the boom or the handgun, pressure may be reduced by slowly opening the Press. Adj. (bypass) valve until desired pressure is achieved. Opening the valve decreases pressure, closing the valve increases pressure. When spraying with the boom, the proper method to set the pressure is to open the boom valve completely and if a lower pressure is desired, then slowly open the Press. Adj. (bypass) valve until that pressure is obtained.

For the safest and most efficient chemical application, you will need to calibrate your sprayer using the tip and speed charts. Once you have determined the proper speed and pressure settings, you will need to consult your chemical label for the amount of chemical to be added to the tank. Read the entire label. Use only according to label directions.

Manifold Valves CLOSED



## Using the Boom Nozzles

Four things must be considered before spraying with the boom.

1. How much chemical must be mixed in the tank.
  2. Rate of spray (gallons per acre to be sprayed).
  3. What pressure (p.s.i.) will be used.
  4. Speed traveled (mph) while spraying.
- \* Refer to the chemical label to determine your chemical mixture
  - \* See the tip chart to determine the pressure to be used. The chart will also show the speed used when spraying.
  - \* Start the pump and open the valve to the boom nozzles.
  - \* Check the spray pattern. Usually you can see the coverage better on a solid concrete surface, such as a driveway.

Tip Chart for TKT-VP3, TF-VP3 & 30DT3.0 Tips									
Tip No. (Color)	Pressure (psi)	Capacity (GPM)							
3 (Gray)	30	.52	Gallons Per Acre - Based on Water						
			1	2	3	4	5	7.5	10
			MPH	MPH	MPH	MPH	MPH	MPH	MPH
			76	38	26	19.3	15.4	10.3	7.7
			Gallons Per 1000 Sq. Ft. - Based on Water						
			1	2	3	4	5	7.5	10
			MPH	MPH	MPH	MPH	MPH	MPH	MPH
			1.74	.87	.596	.44	.35	.236	.176
			Gallons Per 100 Sq. Ft. - Based on Water						
			1	2	3	4	5	7.5	10
MPH	MPH	MPH	MPH	MPH	MPH	MPH			
.174	.087	.059	.044	.035	.023	.017			

Speed Chart			
Speed in M.P.H. (Miles Per Hour)	Time Required in seconds to travel a distance of		
	100 Ft.	200 Ft.	300 Ft.
1.0	68 sec.	136	205
2.0	34	68	102
3.0	23	45	68
4.0	17	34	51
5.0	14	27	41
6.0	11	23	34
7.0	9.7	19	29
8.0	8.5	17	26
9.0	7.6	15	23
10.0	6.8	14	20

### Calibration

Chemical labels may show application rates in gallons per acre, gallons per 1000 square feet or gallons per 100 square feet. You will note that the tip chart shows 3 of these rating systems. Once you know how much you are going to spray, then determine (from the tip chart) the spraying pressure (30 PSI), and the spraying speed (MPH). This sprayer will spray at the 30 PSI range.

Determining the proper speed of the pulling vehicle can be done by marking off 100, 200 & 300 feet. The speed chart indicates the number of seconds it takes to travel the distances. Set the throttle and with a running start, travel the distances. Adjust the throttle until you travel the distances in the number of seconds indicated by the speed chart. Once you have reached the throttle setting needed, mark the throttle location so you can stop and go again, returning to the same speed.

Add water and proper amount of chemical to the tank and drive to the starting place for spraying.

### Tank Care & Maintenance

**Warning:** Do not use the tank as a container for fuel oils, kerosene, gasoline or any other petroleum distillate product. All polyolefins are softened and permeated by such products. In an enclosed area the vaporization of these materials from the outside surface of the tank could create a dangerous condition.

The tank should not be used as a pressure vessel nor used with chemicals or solutions having a weight of more than 12 pounds per gallon.

Store the tank in a dry dark place when not in use. Storage out of sunlight will prolong the life of the tank.

Do not drop, strike or kick the tank, especially at low temperatures. Tanks become brittle and are subject to cracking at temperatures below 20° Fahrenheit.

Always flush the tank with water and a neutralizing agent at the end of each use, to prevent contamination of solutions.



### Maintenance During/After Spraying

Periodically check the strainer and clean the screen on your intake line.

If sprayer becomes clogged during use, discontinue use immediately. DO NOT attempt to service while chemicals are in the sprayer and power is connected.

Proper care and maintenance will prolong the life of your sprayer.

After use, drain the tank and store or dispose of chemical properly. Fill the sprayer half way with clean water. Start the pump and allow the water to pump through the entire plumbing system and nozzles. Drain and then refill half full, add the recommended amount of a good quality tank cleaner, such as FIMCO Tank Neutralizer and Cleaner. (If no tank cleaner is available, you may substitute dish soap for this step, about 1-2 oz. per gallon). But a neutralizer/cleaner should be used to thoroughly clean the system. Turn pump on and circulate through system for 15 minutes and then spray out through boom and handgun nozzles. Refill sprayer half way with clean water and repeat. Follow the chemical manufacturer's disposal instructions of all wash or rinsing water. If boom or handgun nozzles need cleaning, remove them from the sprayer and soak in warm soapy water. Clean with a soft bristled brush or toothpick if necessary. Never use a metal object. Even the slightest damage can change the flow rate and spray distribution. Water rinse and dry the tips before storing.

**WARNING:** Some chemicals will damage the pump valves if allowed to soak untreated for a length of time! ALWAYS flush the pump as instructed after each use. DO NOT allow chemicals to sit in the pump for extended times of idleness. Follow the chemical manufacturer's instructions on disposal of all waste water from the sprayer.

### Winter Storage

Prepare the sprayer for end-of-season storage by running RV antifreeze through the system. This will keep internal parts lubricated, protect against corrosion and keep the unit from freezing. *Note: RV antifreeze is non-toxic and biodegradable and generally safer for the environment than automotive antifreeze.*

Before storing your sprayer for winter or long term storage, thoroughly clean and drain it as much as possible. Then pour enough pink RV antifreeze into the tank so that when the pump is turned on you can pump the antifreeze throughout the entire plumbing system. Make sure to operate the boom and handgun until you see pink fluid spraying from the nozzles. Leave any remaining antifreeze in the tank. Before your next usage, rinse the antifreeze from the sprayer with clean water.

It is nearly impossible to drain all water from the sprayer and any trapped water can freeze in cold weather and damage parts of the sprayer. Pumping the antifreeze through the system will displace the water and help prevent this damage.

Removing from storage: drain the antifreeze. Fill the tank with fresh water and run through the system. Dispose of antifreeze and flush water properly.

### Sprayer and Pump FAQs:

#### ◆ Why does the pump not run all the time?

This is an on-demand pump and only runs when a discharge is open (spray gun, bypass, boom (if applicable) or a leak is in the system).

#### ◆ Why does the pump surge while using the spray gun?

Low flow/high pressure may cause the pump to surge (or cycle). Typically the spray wand is adjusted at too fine of a mist, to overcome, adjust the nozzle for a higher flow.

#### ◆ How do I adjust the pressure?

Pressure can only be adjusted by opening the pressure adjust (bypass) valve to allow some of your water or solution to return to the tank (if equipped).

#### ◆ Pump quit and will not run, what do I need to do?

Squeeze trigger on spray gun to ensure that the system isn't just pressurized up with discharges closed. Check electrical connections, ensure switch is on. Check fuses. Check for proper voltage. Check pressure switch.

#### ◆ Low flow or no flow at all, what do I need to check for?

Check for a clogged or kinked intake hose and/or clogged intake strainer. Check for proper voltage.

You will need to occasionally check your intake strainer to ensure that it is clean of any debris.

#### ◆ What is causing the fuse to blow each time I turn the pump on?

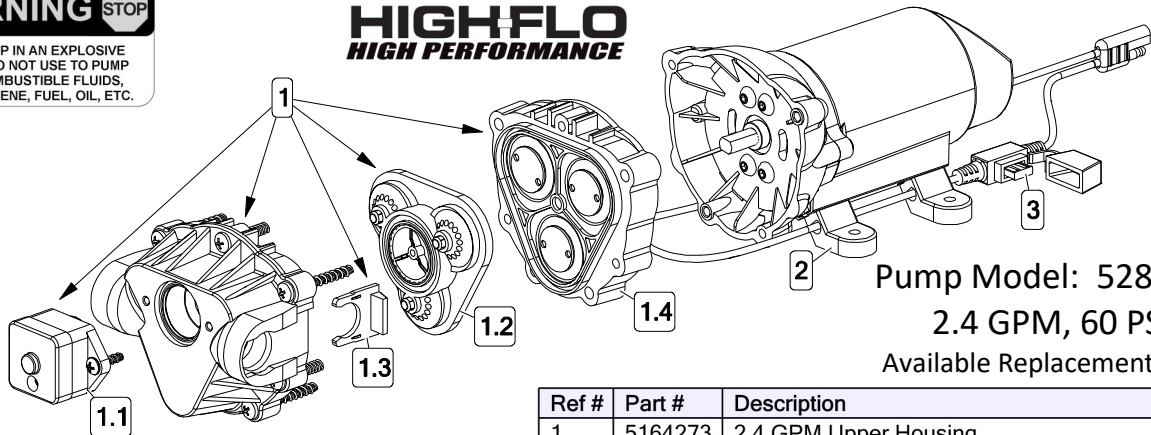
Check for excessive voltage. Improper adjustment of the pressure switch. Damaged or defective wire harness or defective pressure switch. Half-Moon counterweight and bearing are seized up.

#### Warning:

Ensure the wiring harness does not become pinched or damaged in any way. This may damage the pump or cause the wiring harness to overheat, resulting in a melt down or fire.

**STOP WARNING STOP**  
 DO NOT USE PUMP IN AN EXPLOSIVE ENVIRONMENT. DO NOT USE TO PUMP FLAMMABLE/COMBUSTIBLE FLUIDS, GASOLINE, KEROSENE, FUEL, OIL, ETC.

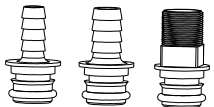
**HIGH FLO**  
 HIGH PERFORMANCE



**Pump Model: 5281371**  
**2.4 GPM, 60 PSI**  
 Available Replacement Parts

**Replacement Pump: 5151087**

- Includes:  
 1/2" MNPT Port Kit Fitting #5168832  
 1/2" Hose Barb Port Kit Fitting #5168833  
 3/8" Hose Barb Port Kit Fitting #5168836



Ref #	Part #	Description	Qty
1	5164273	2.4 GPM Upper Housing	1
1.1	5157202	60 PSI Pressure Switch Assembly	1
1.2	5143544	Check Valve Assembly	1
1.3	5051162	Pump Slide Clips (Pkg/2)	1
1.4	5063270	2.4 GPM Diaphragm /Piston/Cam/Bearing Kit	1
2	5095202	Pump Mount Feet (4 Pack)	1
3	5164274	10 Amp 'Mini Blade' Fuse	1

**DO**

- Clean and rinse your pump after each use with Fimco Tank Neutralizer.
- Winterize your pump or sprayer by rinsing, draining and running RV Antifreeze through it before storing for the winter.
- Use clean water for your spray mixture.
- Store inside a building when not in use.

**DON'T**

- Use to pump bleach.
- Use to pump petroleum products such as diesel fuel, gasoline or kerosene.
- Use to pump chemicals w/petroleum distillates or surfactants.
- Use to store flammable or combustible liquids.
- Leave your pump sit with spray mixture in it for extended periods.
- Use dirty or unfiltered water for spraying.

**CAUTION**  
**PRESSURE SWITCH OPERATION**  
 Pressure switch is pre-set at the factory. Improper adjustment of the pressure switch, may cause severe overload or premature failure. If the pump is subjected to rapid cycling during normal operation, or infrequent periods, damage may occur.

**Troubleshooting**

Pump will not run:	Check for loose wiring	Pump surges:	Low flow may cause pump to surge
	Make sure the ON/OFF switch is on		Spray Wand is adjusted to small or fine of a spray pattern
	Check the fuse		Check for defective pressure switch
	Check for defective pressure switch		Check for leaks in the discharge line
	Check to see if connected to good 12 Volt Power Source		Check for debris in nozzle orifice
	Check for Low Voltage		Discharge hose may be too long
Pump Does Not Prime (No Discharge w/Motor Running)	Check for clogged strainer/filter	Pump continues to run:	Check for worn or dirty check valve
	Check for kinked inlet/outlet hoses		Check for empty product supply
	Check for empty product supply		Check for leaks in the discharge line
	Check for defective check valve		Check for defective pressure switch
	Check for debris in the check valve assembly		System has leaks
	Check for cracks in the pump housing		Air trapped in outlet line or pump head
Low Pressure/ Low Flow:	Check for air leaks in supply line	Fuse blows:	Excessive voltage
	Check for a clogged strainer		Improper adjustment of pressure switch
	Check for proper voltage		Damaged or defective wiring harness
	Try another 12-Volt battery		Defective pressure switch
	Check for leaks in the discharge line		
	Check for restrictions in the discharge line		
Check for debris in intake			
Check for debris in nozzle orifice			
Check for worn or dirty check valve			

### Before Troubleshooting or Attempting to Service the Pump:

- ◆ **Review Troubleshooting Chart:** Do Not attempt to repair until steps below are followed.
- ◆ **Personal Protective Gear:** Wear protective gear when servicing pump.
- ◆ **Disconnect Power:** Disconnect the power to the pump and relieve the pressure from the system.
- ◆ **Empty and Flush** the pump system with water, never attempt to service the pump until it has been emptied and flushed.
- ◆ **Perform Repairs:** Follow directions provided in the troubleshooting section to repair the pump.
- ◆ **Test:** Always test the pump for leaks with plain water after any repairs before using.

#### **Motor is NOT Running - Checking the Pressure Switch:**

If motor is not running and you've checked the following: for loose wiring connections, fuse, switch on lead wire was "ON" and made sure you were connected to a fully charged battery but the motor won't run, then it's time to check to see if the pressure switch is bad.

- Remove the cover off the 1" square box (pressure switch) on the head of the pump, the cover is held on by one phillips-head screw. This will expose the two red wires.
- With the pump connected to a good 12 volt power source and everything on.
- Slip the two red wires off the terminals and touch them together.

◆ If motor runs, it means the pressure switch is bad and needs to be replaced.

◆ If motor still doesn't run, try bypassing the switch in the lead wire or using another lead wire. Even if a tester shows power to the pressure switch, still try this test.

**Warning:** It is NOT recommended to run the pump this way, as the pump will continue to run and not shut off.

This could result in blown hoses when all discharges are closed or premature failure of the pump completely.

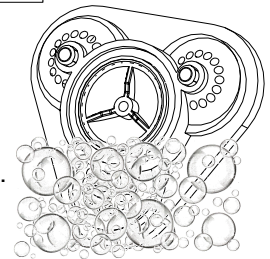
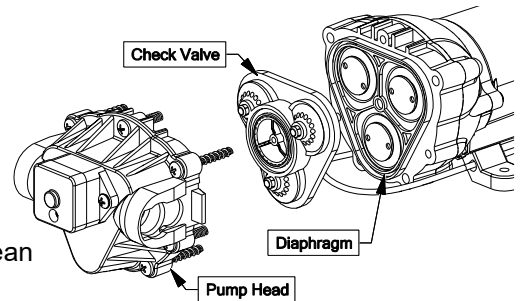
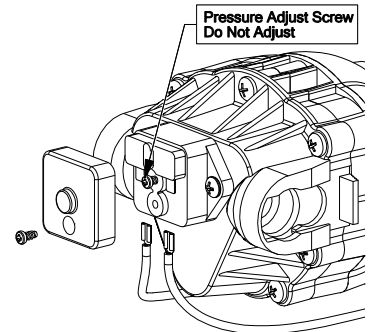
#### **Motor Running-BUT No Pressure - - Cleaning the Check Valve:**

Experiencing little to no pressure or pump is not priming and filter screen is clean and plumbing is good with no leaks, you may need to clean the check valve.

- Remove the head of the pump, which is held on by 7 screws.
- First part inside the head of the pump is the check valve, this part responsible for building up pressure and pumping water/solution through the lines.
- Clean the check valve under hot, soapy water (such as a good grade dish soap).
- Lightly scrub, if needed, with something like an old toothbrush, something with soft bristles.
- Let soak for about an hour or so in the hot soapy solution, replace in the pump and reassemble.

Most times this will restore most, if not all of the prime of a pump.

If still having issues with pressure after this step, it would be recommended to replace this part.



### Sprayer and Pump FAQs:

#### ◆ **Why does the pump not run all the time?**

This is an on-demand pump and only runs when a discharge is open (spray gun, bypass, boom (if applicable) or a leak is in the system.

#### ◆ **Why does the pump surge while using the spray gun?**

Low flow/high pressure may cause the pump to surge (or cycle). Typically the spray wand is adjusted at too fine of a mist, to overcome, adjust the nozzle for a higher flow.

#### ◆ **How do I adjust the pressure?**

Pressure can only be adjusted by opening the pressure adjust (bypass) valve to allow some of your water or solution to return to the tank (if equipped).

#### ◆ **Pump quit and will not run, what do I need to do?**

Squeeze trigger on spray gun to ensure that the system isn't just pressurized up with discharges closed.

Check electrical connections, ensure switch is on. Check fuses. Check for proper voltage. Check pressure switch.

#### ◆ **Low flow or no flow at all, what do I need to check for?**

Check for a clogged or kinked intake hose and/or clogged intake strainer. Check for proper voltage.

You will need to occasionally check your intake strainer to ensure that it is clean of any debris.

#### ◆ **What is causing the fuse to blow each time I turn the pump on?**

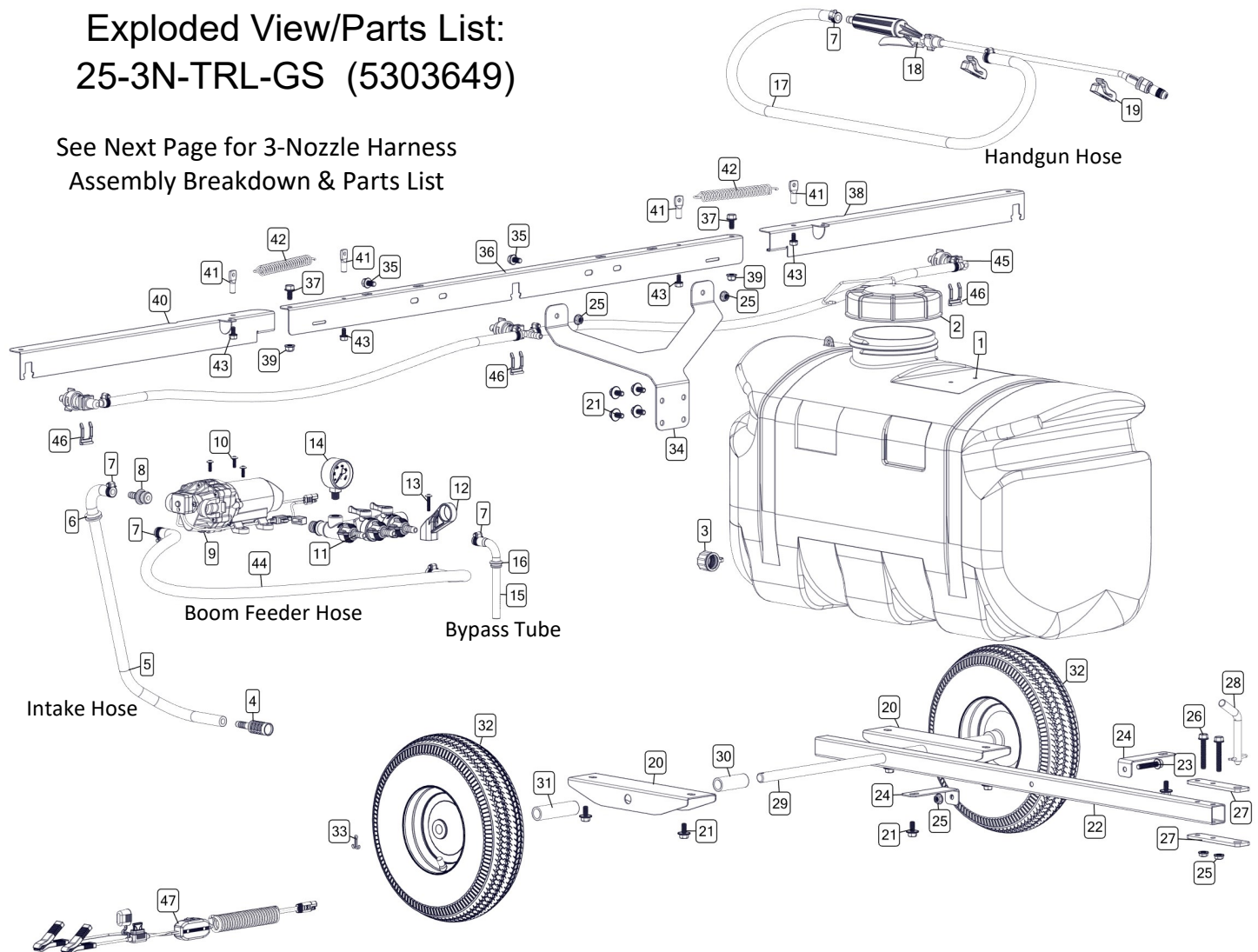
Check for excessive voltage. Improper adjustment of the pressure switch. Damaged or defective wire harness or defective pressure switch.

#### **Warning:**

Ensure the wiring harness does not become pinched or damaged in any way. This may damage the pump or cause the wiring harness to overheat, resulting in a melt down or fire.

# Exploded View/Parts List: 25-3N-TRL-GS (5303649)

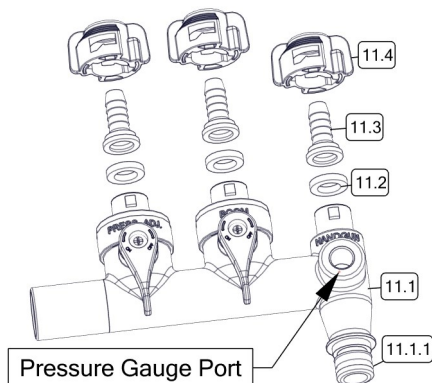
See Next Page for 3-Nozzle Harness  
Assembly Breakdown & Parts List



Ref. #	Part #	Description	Qty
1	5169351	25 Gallon Tank (TA25W-3)	1
2	5058188	Tank Lid w/Lanyard	1
3	5274373	Drain Plug Assembly	1
4	5116454	3/8" Hose Barb Suction Strainer	1
5	5020251	Hose, 3/8"-1 Brd. x 24"	1
6	5075022	Grommet (5/8" I.D.)	1
7	5051144	Hose Clamp (3/8")	6
8	5168836	3/8" Hose Barb Port Fitting	1
9	5281371	2.4 GPM, 60 PSI Pump	1
10	5117167	#10-24 x 0.625 PH Truss Head Screw	3
11	5281538	Quick Connect Manifold Assembly	1
11.1	5302347	Quick Connect Manifold (Body Only)	1
11.1.1	5072514	O-Ring - Pump Port Connection	1
11.2	5143430	Flat Washer - Hose Barb Seal	3
11.3	5143431	QC Manifold - 3/8" Hose Straight Barb	3
11.4	5143429	Quick Connect Quarter Turn Cap	3
12	5143422	QC Manifold - Support Bracket	1
13	5117168	#10-24 x 1.00 PH Truss Head Screw	1
14	5167007	Pressure Gauge, 0-100 PSI	1
15	5100961	Formed Bypass Tube	1
16	5075018	Grommet	1
17	5020524	Hose, 3/8"-1 Brd. x 15 Ft.	1
18	5163100	Low-Flow Spray Wand w/X-26 Tip	1
18.1	5018330	Handgun Tip (X-26)	1
19	5274880	Wand Clips & Screws (Pkg/2)	1
20	5037812-BLK	Axle/Tank Support 30 Gallon	2
21	5034531	5/16-18 x 0.625 Fling Hex Bolt (Locking Patch)	10
22	5037990-BLK	Trailer Tongue	1

Ref. #	Part #	Description	Qty
23	5034639	5/16-18 x 1.75 Fling Hex Bolt (Full Thread)	1
24	5037827-YNC	Tank Support	2
25	5006307	5/16-18 Serrated Fling Hex Nut	5
26	5034640	5/16-18 x 2.00 Fling Hex Bolt (Full Thread)	2
27	5027155-BLK	Hitch Plate	2
28	5101202	Bent Clevis Pin (1/2" Dia.)	1
29	5024105	Axle (5/8" Dia. x 24")	1
30	5041212	5/8" x 2 7/16" Long Bushing	2
31	5041181	5/8" x 3 1/2" Long Spacer	2
32	5021102-SVR	4.10/3.50-6 Wheel (Silver) w/2 1/4" Offset & 5/8" BB	2
32.1	5031175	5/8" Wheel Ball Bearing (Per Wheel)	2
33	5101077	Cotter Pin, 1/8" x 1"	2
34	5038954-BLK	Trailer Boom Mount	1
35	5034634	5/16-18 x 0.625 Fling Hex Bolt	2
36	5011316-BLK	3-Nozzle Folding Center	1
37	5034634	5/16-18 x 0.625 Fling Hex Bolt	2
38	5011314-BLK	3-Nozzle Boom Wing (LH)	1
39	5006389	5/16-18 Fling Top-Lock Hex Nut	2
40	5011315-BLK	3-Nozzle Boom Wing (RH)	1
41	5034872	1/4-20 Eye Nut	4
42	5019761	3" X .75 X .075 Extension Spring Hook	2
43	5034609	1/4-20 x 0.50 Fling Hex Bolt	4
44	5020558	Hose, 3/8"-1 Brd x 40"	1
45	5282535	3-Nozzle Flood Harness	1
46	5053110	Plastic Retaining Clip	3
47	5278114	Lead Wire Assembly w/15A Fuse (96" Long)	1
47.1	5157238	15 Amp Regular Blade Fuse	1

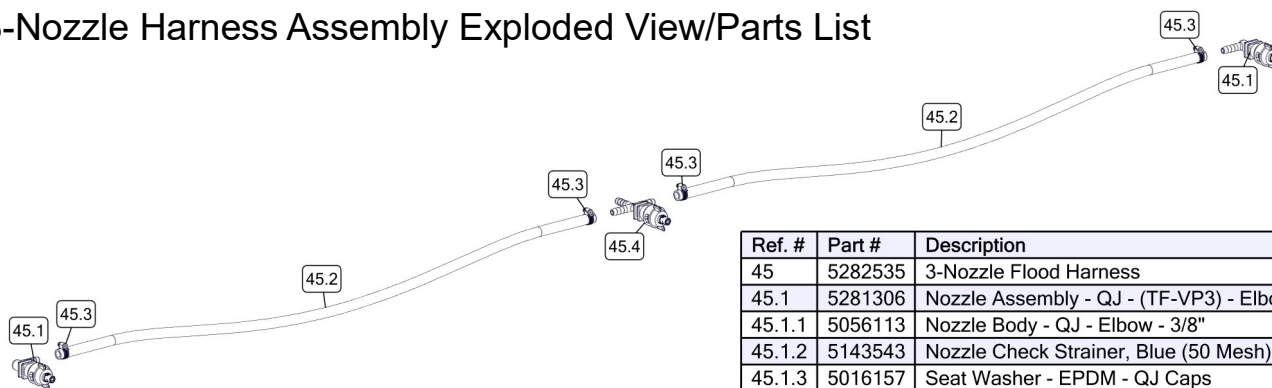




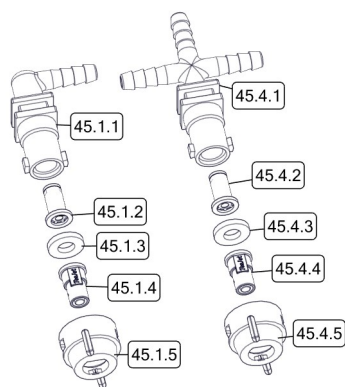
## Manifold Assembly #5281538

Ref. #	Part #	Description	Qty
11	5281538	Quick Connect Manifold Assembly	1
11.1	5302347	QC Manifold (Main Body Only)	1
11.1.1	5072514	O-Ring - Pump Port Connection	1
11.2	5143430	Flat Washer - Hose Barb Seal	3
11.3	5143431	QC Manifold - 3/8" Hose Straight Barb	3
11.4	5143429	Quick Connect Quarter Turn Cap	3

## 3-Nozzle Harness Assembly Exploded View/Parts List



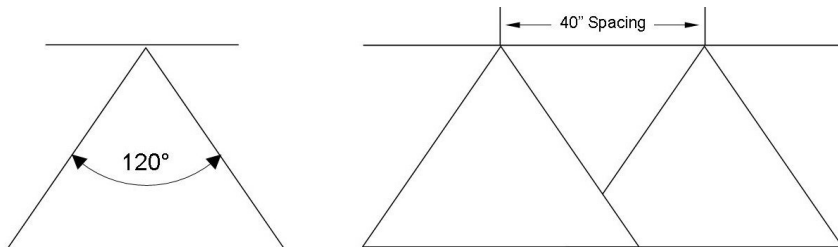
Ref. #	Part #	Description	Qty
45	5282535	3-Nozzle Flood Harness	1
45.1	5281306	Nozzle Assembly - QJ - (TF-VP3) - Elbow - 3/8"	2
45.1.1	5056113	Nozzle Body - QJ - Elbow - 3/8"	1
45.1.2	5143543	Nozzle Check Strainer, Blue (50 Mesh)	1
45.1.3	5016157	Seat Washer - EPDM - QJ Caps	1
45.1.4	5018274	Turbo FloodJet Tip (TF-VP3)	1
45.1.5	5046251	Quick Cap - Black	1
45.2	5020558	Hose, 3/8"-1 Brd x 40"	2
45.3	5051144	Hose Clamp (3/8")	4
45.4	5018535	Nozzle Assembly - QJ - (TF-VP3) - Cross - 3/8"	1
45.4.1	5056115	Nozzle Body - QJ - Cross - 3/8"	1
45.4.2	5143543	Nozzle Check Strainer, Blue (50 Mesh)	1
45.4.3	5016157	Seat Washer - EPDM - QJ Caps	1
45.4.4	5018274	Turbo FloodJet Tip (TF-VP3)	1
45.4.5	5046251	Quick Cap - Black	1



Elbow

Cross

Nozzle  
Detail



Based on the minimum overlap required to obtain uniform distribution with 120° tips and 40" spacing.

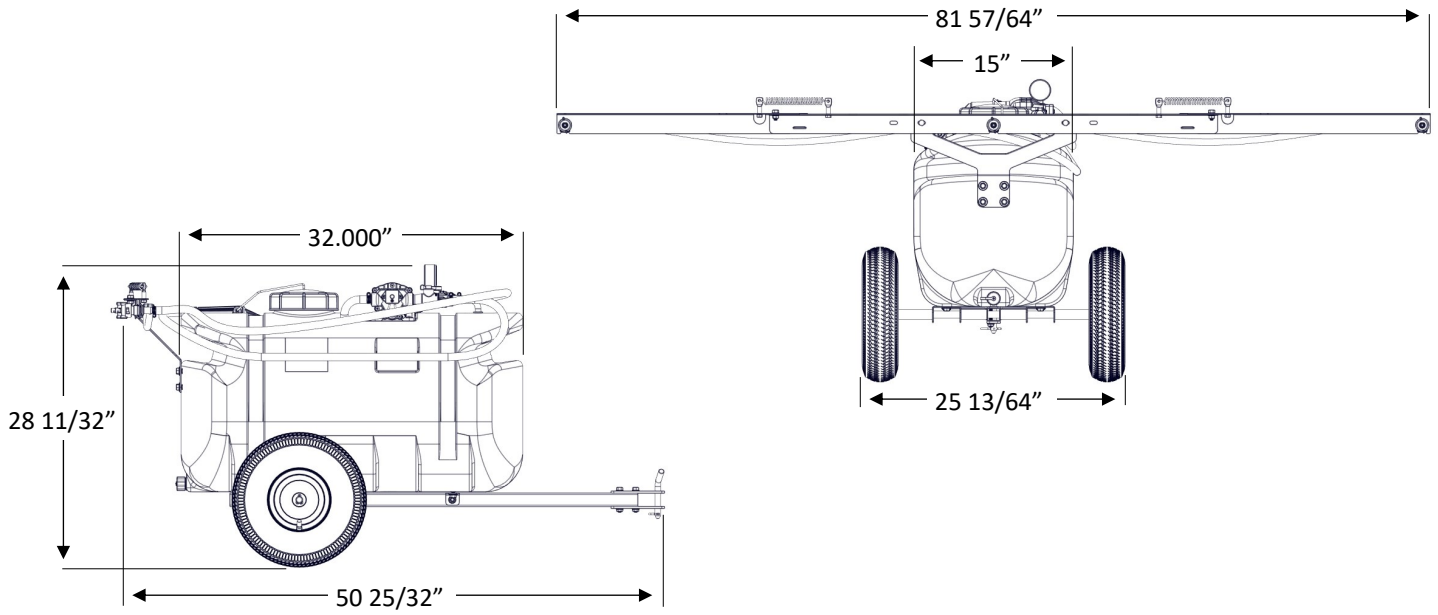
Suggested Minimum Spray Height: 18"-20" above what is being sprayed (to plant, not ground).

Optimum Spray Height: 39"

Wide angle spray nozzle height is influenced by nozzle orientation. The critical factor is to achieve a minimum 30% overlap.

- Excellent spray distribution for uniform coverage along the boom.
- Nozzle design incorporates a pre-orifice to produce larger droplets for less drift.

## Approx. Dimensions



## Warranty

### LIMITED WARRANTY FOR NEW FIMCO, IND. EQUIPMENT

**WHO MAY USE THIS LIMITED WARRANTY.** This limited warranty (the "Limited Warranty") is provided by Fimco, Ind. to the original purchaser ("you") of the Equipment (as defined below) from Fimco, Ind. or one of Fimco, Ind.'s authorized dealers. This Limited Warranty does not apply to any subsequent owner or other transferee of the Equipment. THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

**WHAT THIS LIMITED WARRANTY COVERS AND FOR HOW LONG.** Fimco, Ind. warrants that any new Equipment will be free from defects in material and workmanship for a period of **one (1) year** for sprayer and **two (2) years** for High-Flo High Performance pump (homeowner), **90 days** for sprayer and pump (commercial user), after delivery of the Equipment to you (the "Warranty Period"). The Warranty Period is not extended if Fimco, Ind. repairs or replaces the Equipment.

**WHAT IS NOT COVERED BY THIS LIMITED WARRANTY.** This Limited Warranty does not apply to: (1) used Equipment; (2) any Equipment that has been altered, changed, repaired or treated since its delivery to you, other than by Fimco, Ind. or its authorized dealers; (3) damage or depreciation due to normal wear and tear; (4) defects or damage due to failure to follow Fimco, Ind.'s operator's manual, specifications or other written instructions, or improper storage, operation, maintenance, application or installation of parts; (5) defects or damage due to misuse, accident or neglect, "acts of God" or other events beyond Fimco, Ind.'s reasonable control; (6) accessories, attachments, tools or parts that were not manufactured by Fimco, Ind., whether or not sold or operated with the Equipment; or (7) rubber parts, such as tires, hoses and grommets.

**HOW TO OBTAIN WARRANTY SERVICE.** To obtain warranty service under this Limited Warranty, you must (1) provide written notice to Fimco, Ind. of the defect during the Warranty Period and within **thirty (30) days** after the defect becomes apparent or the repair becomes necessary, at the following address: Fimco, Ind., 1000 Fimco Lane, North Sioux City, SD 57049; and (2) make the Equipment available to Fimco, Ind. or an authorized dealer within a reasonable period of time. For more information about this Limited Warranty, please call: **800-831-0027**.

**WHAT REMEDIES ARE AVAILABLE UNDER THIS LIMITED WARRANTY.** If the conditions set forth above are fulfilled and the Equipment or any part thereof is found to be defective, Fimco, Ind. shall, at its own cost, and at its option, either repair or replace the defective Equipment or part. Fimco, Ind. will pay for shipping and handling fees to return the repaired or replacement Equipment or part to you.

**LIMITATION OF IMPLIED WARRANTIES AND OTHER REMEDIES.** THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES, AND FIMCO, IND.'S SOLE LIABILITY, FOR ANY BREACH OF THIS LIMITED WARRANTY. TO THE EXTENT APPLICABLE, ANY IMPLIED WARRANTIES, INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL BE LIMITED IN DURATION TO THE WARRANTY PERIOD, AND THE REMEDIES AVAILABLE FOR BREACH THEREOF SHALL BE LIMITED TO THE REMEDIES AVAILABLE UNDER THIS EXPRESS LIMITED WARRANTY. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU. IN NO EVENT SHALL FIMCO, IND.'S LIABILITY UNDER THIS LIMITED WARRANTY EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE EQUIPMENT, NOR SHALL FIMCO, IND. BE LIABLE, UNDER ANY CIRCUMSTANCES, FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.