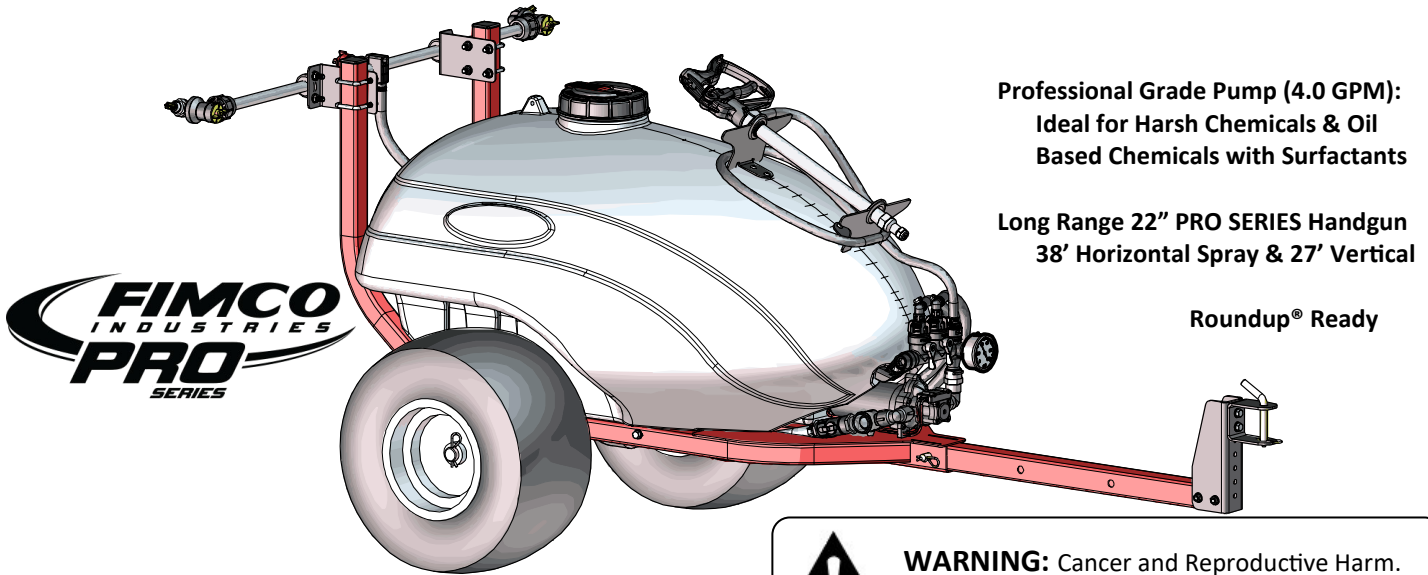


OWNER'S MANUAL

Model: LG-50-TRL-PRO-BL (5302930)
(50 Gallon Professional Lawn & Garden Trailer Sprayer)



Professional Grade Pump (4.0 GPM):
Ideal for Harsh Chemicals & Oil
Based Chemicals with Surfactants

Long Range 22" PRO SERIES Handgun
38' Horizontal Spray & 27' Vertical

Roundup® Ready

General Information

Thank you for purchasing this product. The purpose of this manual is to assist you in operating and maintaining your lawn & garden Trailer sprayer.

**BEFORE RETURNING THIS PRODUCT
FOR ANY REASON, PLEASE CALL**

1-800-831-0027

MONDAY-FRIDAY, 8:00 AM TO 5:00 PM CST

If you should have a question or experience a problem with your Fimco Industries Product: Visit our website @ www.fimcoindustries.com or call the Toll free number above. Our technical support representatives will be happy to help you. In most cases a customer service rep. can resolve the problem over the phone.

To obtain prompt, efficient service, always remember to give the following information....

- Correct Part Description and/or part number
- Model number and Serial Number

Part descriptions and numbers can be obtained from the illustrated parts list section(s) of this manual.

Retain a copy of your receipt for your unit, as it will be required to validate any warranty service.

Warranted against manufacturer or workmanship defects from date of purchase with copy of receipt:

Homeowner Usage: One Year.

Commercial Usage: 90 Days.



WARNING: Cancer and Reproductive Harm.
www.P65Warnings.ca.gov

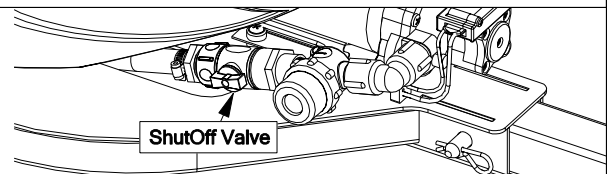


NOTE: Maximum Speed - 10 MPH
Refer to vehicle's manual for towing instructions.



WARNING: To reduce the risk of injury, the user must read and understand the operator's manual before using this product.

IMPORTANT REMINDER



This sprayer comes with an On/Off (shut-off) valve located at the inlet location of the tank, towards the underside. Make sure the valve is in the "open" position before using this sprayer.

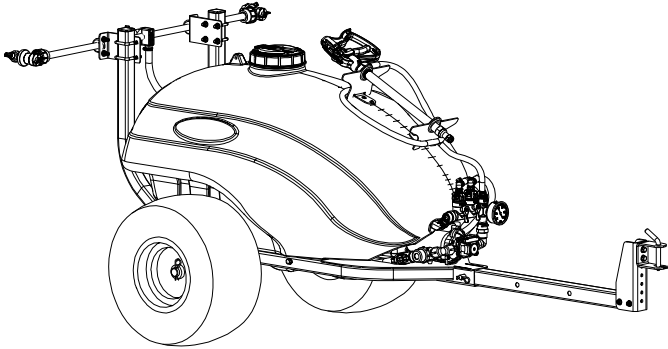


www.fimcoindustries.com

1000 FIMCO Lane, P.O. Box 1700, North Sioux City, SD 57049
Toll Free Phone: 800-831-0027 : Toll Free Fax: 800-494-0440
[5194549 (10/22)]

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Model: LG-50-TRL-PRO-BL (5302930) (50 Gallon Professional Lawn & Garden Trailer Sprayer)

Technical Specifications

- 50 Gal. Corrosion-Resistant Polyethylene Tank
- Pro Series 4.0 GPM, 45 PSI, 12 Volt Pump
- Adjustable Height Boomless Boom (36' Spray Coverage)
- Corrosion-Resistant Nozzles
- 18 x 8.5 x 8 Turf Tires
- Multi-Lid

CAUTION: When fully filled with water, this sprayer will weigh approx. 595 Lbs.
Always check the vehicle load rating before using this sprayer. Do not exceed the recommended rating.

IMPORTANT

Remove tank lid and be sure the tank is clean and free of any foreign material. Rinse tank out of any tank residue before filling with water to test.

IMPORTANT

It is VERY important to test this sprayer with plain water before actual spraying is attempted. This will enable you to familiarize yourself with the sprayer and check for leaks without the possibility of losing any expensive chemicals.

WARNING



Read and Understand the Owner's Manual before using this sprayer. Test and use in accordance to instructions.

Read and Follow chemical label instructions and wear protective gear when filling, using, cleaning and servicing the sprayer.

Exercise Caution in vehicle handling when towing/hauling a filled sprayer to avoid loss of control or overturning.

Keep Sprayer and Spray materials away from other people, children and pets.

Do Not Turn on Power to the sprayer, until ready to spray in order to avoid unintentional spray release.

Do Not Use on steep slopes. A full sprayer could cause loss of control or overturn sprayer and vehicle.

Always operate up and down a slope, never across the face of a slope.

Keep all movement on slopes slow and gradual. Do not make sudden changes in speed, directions or turning. Do not start or stop suddenly when going uphill or downhill.

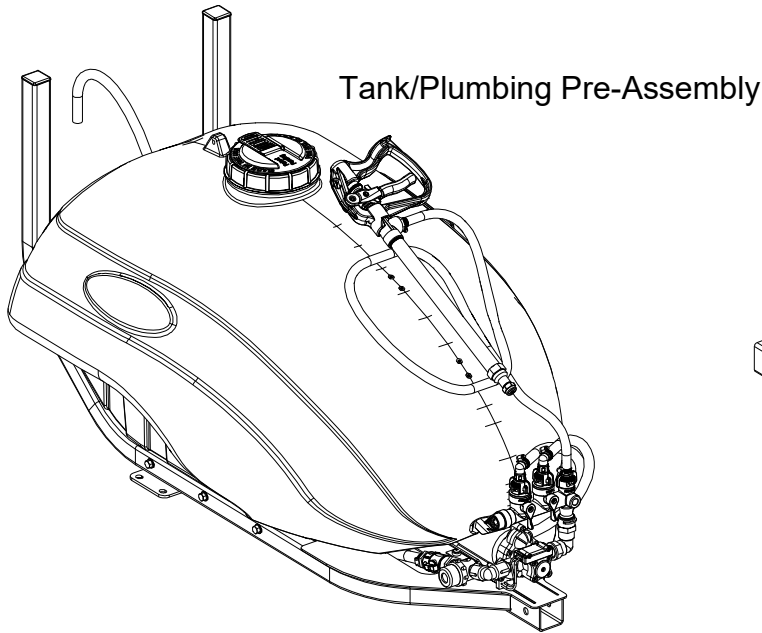
Stop on level ground, set the parking brake and shut off engine before leaving the operator's position for any reason.

Keep all parts in good condition and properly installed. Fix damaged or worn parts immediately.

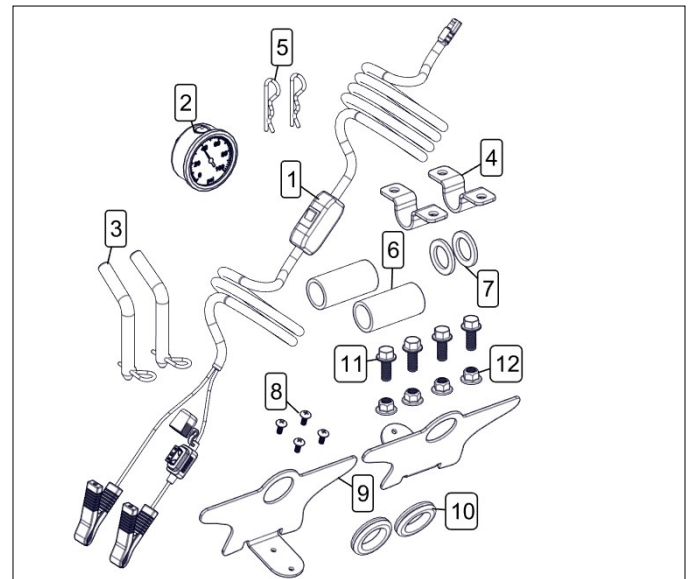
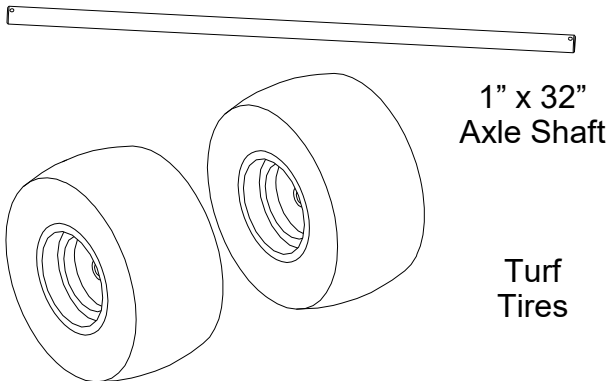
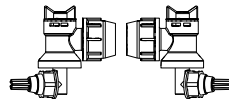
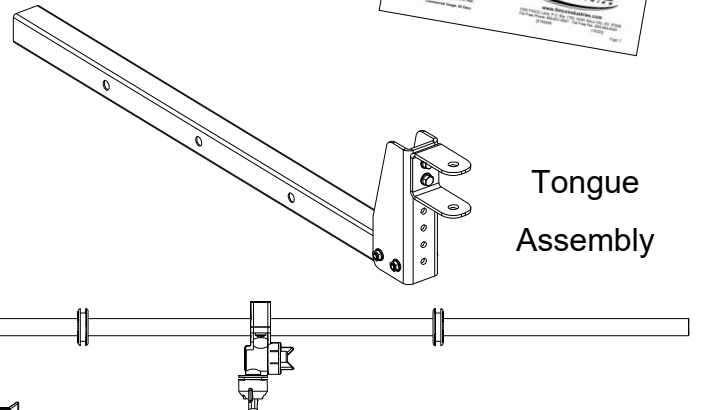
Caution should be taken when towing and/or using any sprayer. This sprayer combined with the weight distribution, turning radius and speed of vehicle can result in damage to vehicle and/or sprayer or severe injury or death, if not used properly.

Improper use of this sprayer or handling of chemicals could result in serious injury or illness, or could cause damage to the environment.

Sprayer Contents:

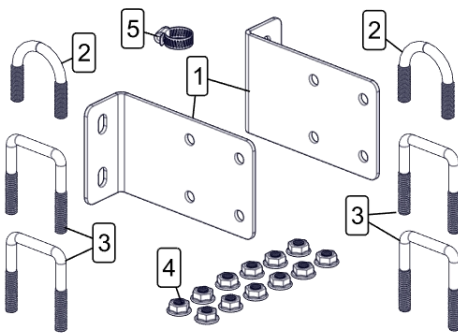


Owner's Manual



Contents of Parts Bag (5281302)

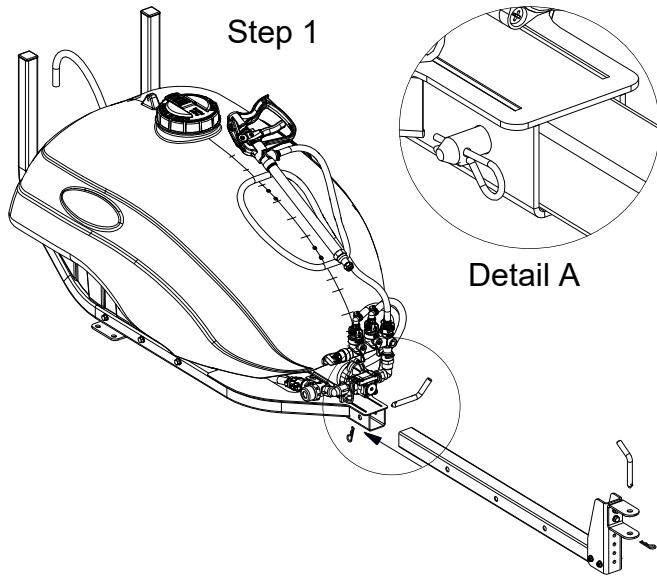
Ref. #	Part #	Description	Qty
1	5277040	Lead Wire (14 ga, w/Switch), 120"	1
1.1	5157238	15 Amp Regular Blade Fuse	1
2	5167108	2 1/2" Liquid Filled 100# Back Mount Gauge	1
3	5101202	Bent Clevis Pin (1/2" Dia.) w/Clip	2
4	5051160-CNC	1" Axle Clamp	2
5	5101065	#211 Hitch Pin Clip (Zinc Plated)	2
6	5127236	Axle Spacer - 1" SCH 40 RPVC X 2.6875"	2
7	5041113	Mach. Bushing, 1 1/2" O.D. x 1" I.D. x 10 Ga.	2
8	5117234	#10-24 x 1/2" PH Truss Head Screw	4
9	5038923-BLK	HP Gun Hose Wrap Bracket Upper	2
10	5075014	Rubber Grommet (Black)	2
11	5117307	H.H.C.S. Flanged 3/8"-16nc x 1"	4
12	5006345	3/8-16nc Hex Flanged Toplock Nut	4



Boom Mount Kit (#5281316)

Ref. #	Part #	Description	Qty
1	5095944-BLK	50 Gal Trailer Boom Mount	2
2	5034220	Round U-Bolt, 5/16"-18 x 1 5/16" x 1 3/4"	2
3	5034832	Square U-Bolt, 5/16"-18" x 1 9/16" x 2 3/16"	4
4	5006307	5/16-18nc Hex Flanged Whiz Nut Gr. 5	12
5	5051114	Hose Clamp, 1/2"	1

Assembly Instructions:



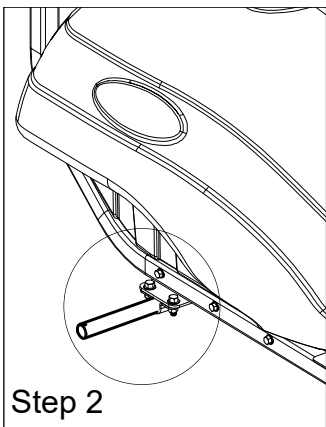
- The sprayer is partially assembled.
- Make sure the contents of the sprayers carton match the items shown on page 3 of the manual.
- Follow the steps on pages 4, 5, 6 & 7 to properly assemble the sprayer.

Your tank comes already mounted to the main frame and pre-assembled with the pump, manifold, bypass, intake assembly, lid, handgun, handgun hose and handgun hose quick connect already attached.

Assembling the tongue to the frame. Locate the (2) bent clevis pins from the parts bag.

Slide the preassembled tongue into the receiver of the main frame and lock in place with one bent clevis pin, securing with the clip (See Detail A).

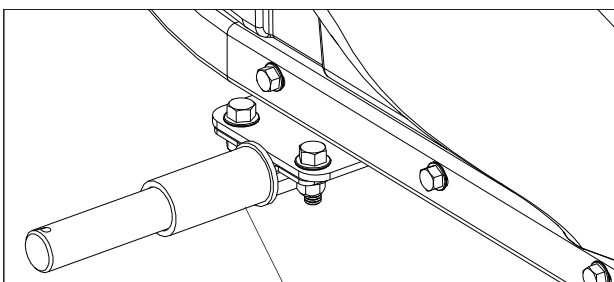
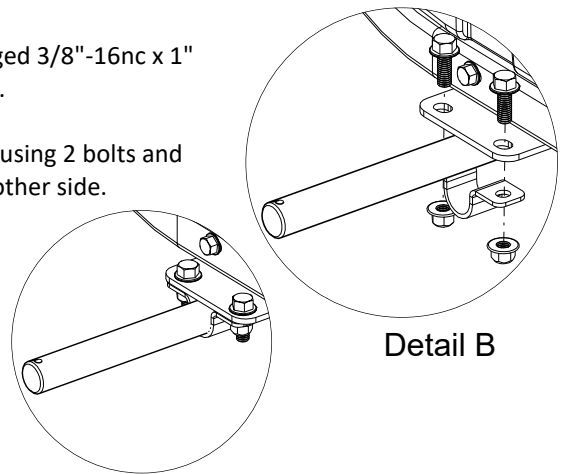
Insert the other bent clevis pin into the hole in the hitch and secure with clip.



Locate axle, (2) 1" Axle Clamps, (4) H.H.C.S. Flanged 3/8"-16nc x 1" bolts and (4) 3/8-16nc Hex Flanged Toplock Nuts.

Loosely attach the axle clamp to the main frame using 2 bolts and 2 nuts, do not tighten (See Detail B). Repeat for other side. Slide the axle through the 1" axle clamp in One side of the frame and through the corresponding hole on the other side, being sure to center the axle. Tighten the bolts and nuts.

NOTE: the axle will not turn or slide once the bolts are tight.



Locate the (2) axle spacers, (2) machine bushings, (2) hitch pin clips and (2) turf tires.

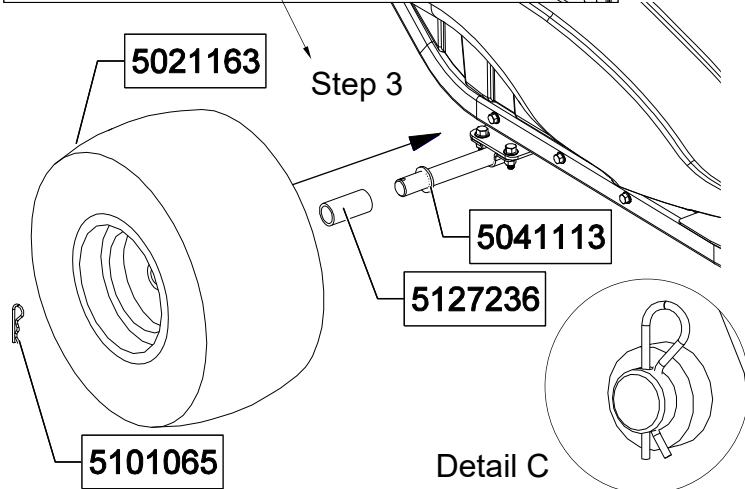
Slide a machine bushing and axle spacer onto the axle.

Slide the wheel onto the axle, making sure the valve stem is facing outward.

Retain the wheel on the axle with the hitch pin (See Detail C).

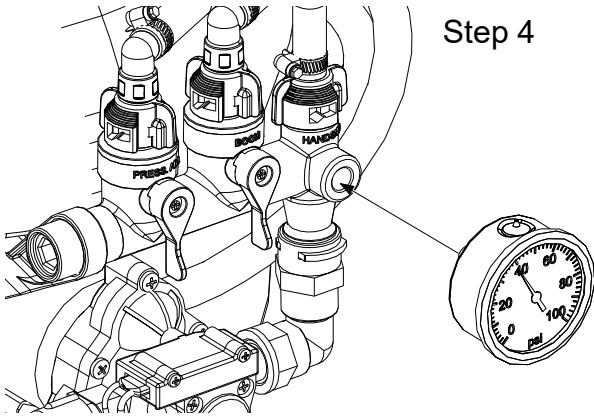
Repeat for other side.

NOTE: The wheels have grease zerks for bearings. After the wheels are installed, the bearings should be filled with a NGLI No. 2 lithium grease. Once a year new grease should be added to each wheel.

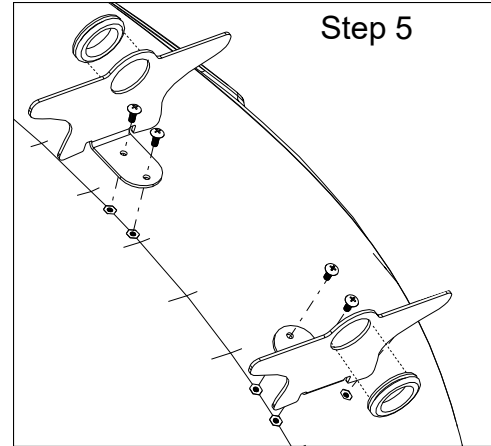


NOTE: Maximum Speed - 10 MPH
Refer to vehicle's manual for towing instructions.

Assembly Instructions:



Install the pressure gauge. Hand tighten securely.
**** DO NOT OVER-TIGHTEN ****



A phillips head screwdriver is required for this step

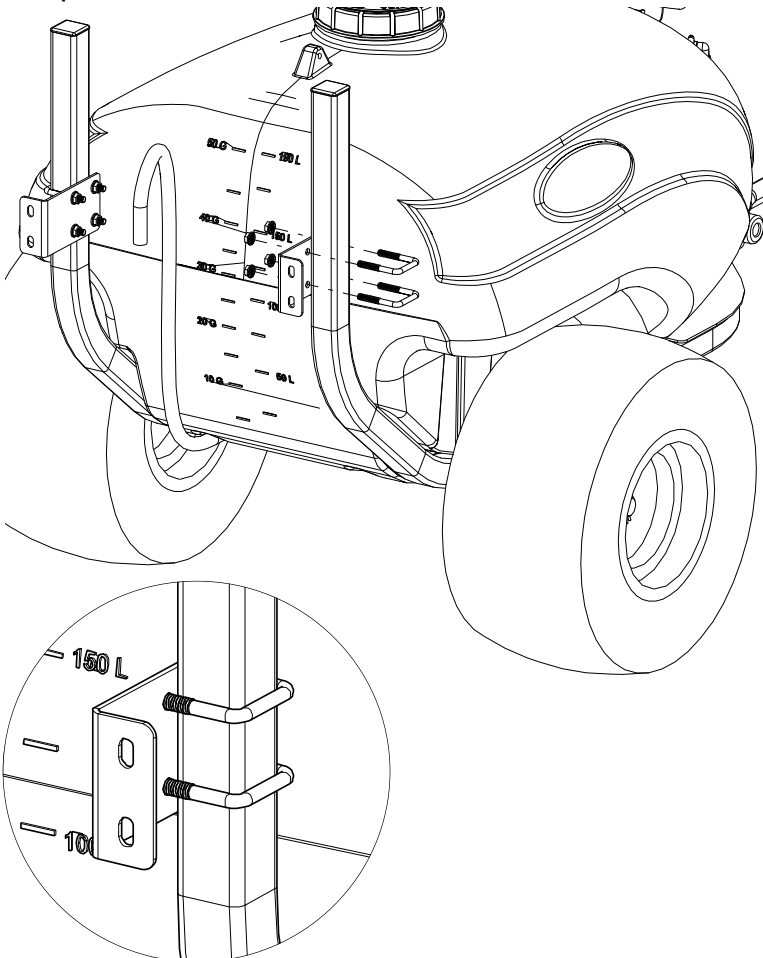
Locate the (4) #10 x 1/2" screws, (2) hose wraps and (2) rubber grommets.

Insert the rubber grommets into the hose wraps. Place a screw through the holes in the hose wrap and bring it up to the tank. Secure the holders in place.

****Do Not Over-Tighten****

Wrap the hose and slip in the handgun.

Step 6



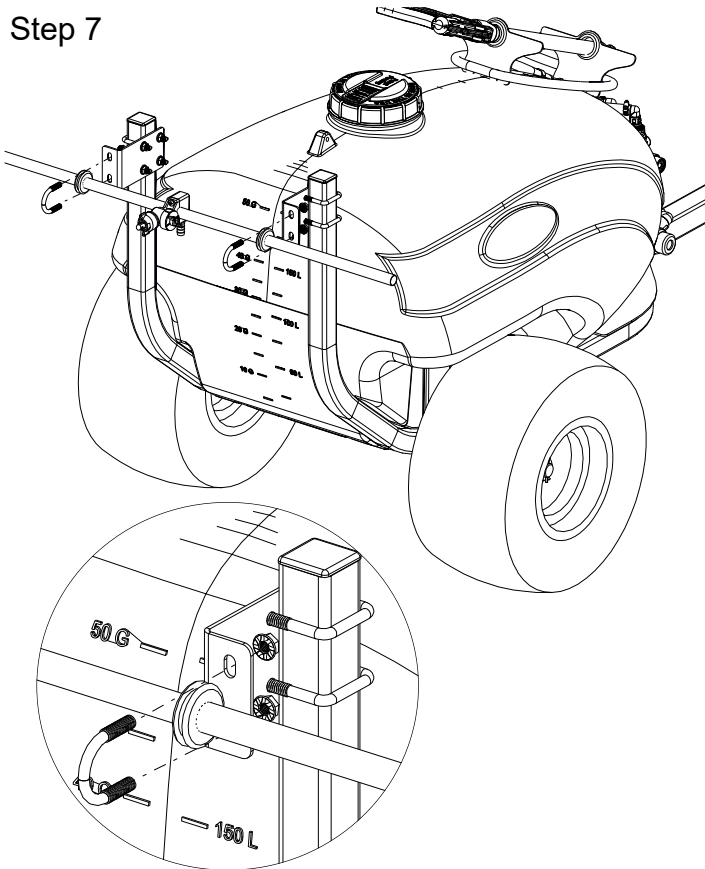
Locate the (2) boom mount brackets, (4) 5/16"-18 x 9/16" x 2-3/16" square u-bolts and (8) 5/16"-18 hex whiz nuts.

Mount the boom mount brackets on the upright boom arms as shown.

You can position them as needed, just be sure that they are even with each other.

Assembly Instructions:

Step 7



Attach the boom to the boom mount brackets with the (2) u-bolts and (4) whiz locknuts. Make sure the u-bolts are positioned within the grooves of the grommets on the boom tube

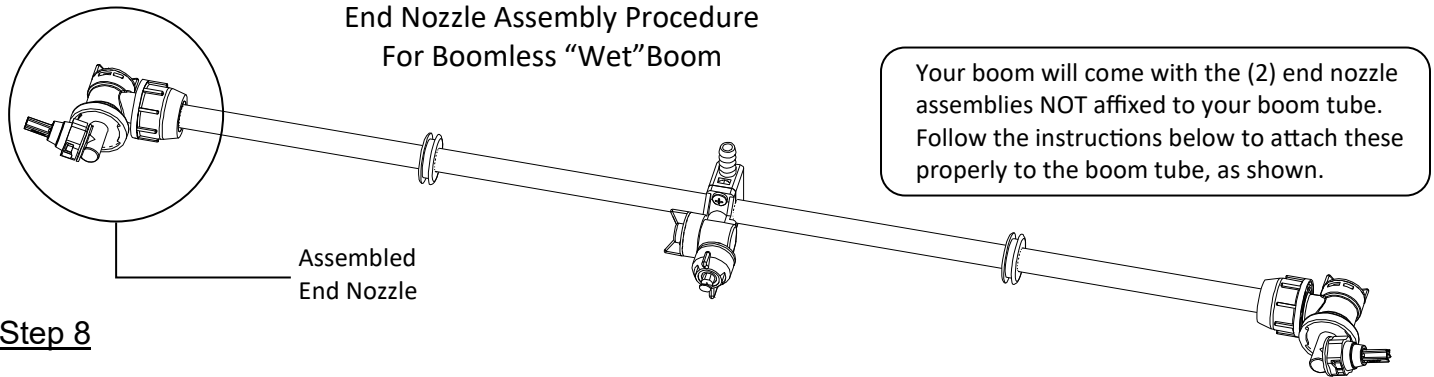
NOTE: The purpose of these grommets is to prevent metal-to-metal contact between the u-bolts, boom tube and boom mounting brackets.

The grommets will 'compress' as you tighten the whiz locknuts onto the u-bolts. Tighten just so that the boom tube will NOT rotate within the grommets. Alternate the tightening of the locknuts to provide even pressure on the grommet.

****DO NOT OVER TIGHTEN the whiz locknuts, as this may cause the boom tube to flatten slightly!**

Follow the instructions in Step 8 to properly attach the end nozzles to the boom tube.

End Nozzle Assembly Procedure For Boomless "Wet" Boom



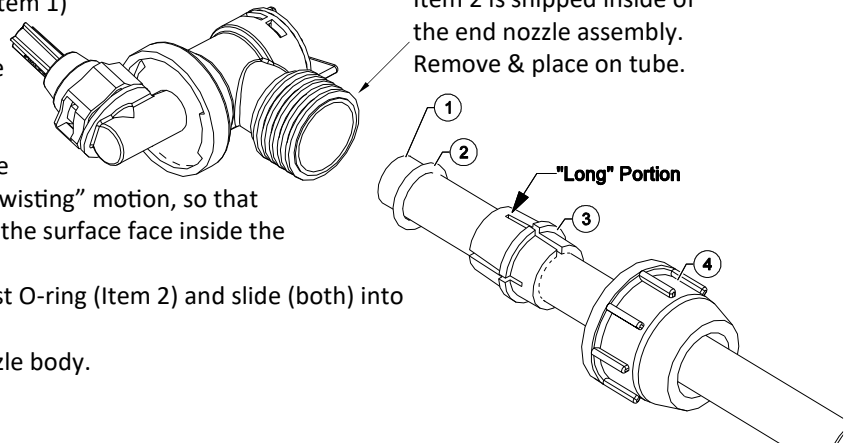
Your boom will come with the (2) end nozzle assemblies NOT affixed to your boom tube. Follow the instructions below to attach these properly to the boom tube, as shown.

Assembled
End Nozzle

Step 8

1. First REMOVE O-Ring, Item 2 (#5072517) from the end nozzle body assembly.
2. Start by sliding Item 4, 3, 2 onto the boom tube (Item 1) as shown, leaving about 1/2" to 3/4" between the end of the boom tube and Item 2. Make sure the "Long" portion of Item 3 is facing the nozzle end.
3. Slide the (complete) end nozzle assembly onto the stainless steel boom tube, with somewhat of a "twisting" motion, so that the end face of the boom tube "butts" up against the surface face inside the nozzle body.
4. Now push the "compression olive" (Item 3) against O-ring (Item 2) and slide (both) into the nozzle body opening firmly.
5. Firmly tighten flynut (Item 4) onto threads of nozzle body.

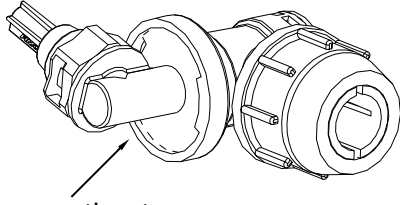
Item 2 is shipped inside of the end nozzle assembly. Remove & place on tube.



Repeat for other side.

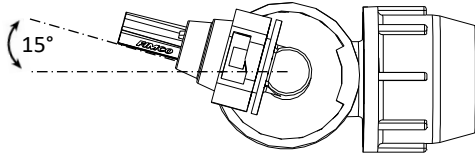
NOTE: If water is shooting back on the boom tube, item 2 is not in the correct placement.

End Nozzle Information



This nozzle mounting stem
Has a ratcheting motion.

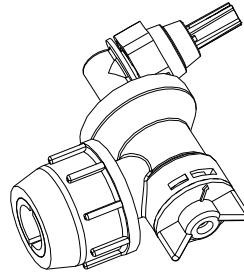
** Each "click" of the ratcheting motion
is approx. 15° **



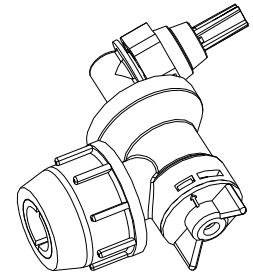
For proper/optimal spray coverage,
The nozzle must be at a 15° angle

The 15° angle shown will prevent the outer
Nozzles from overlapping with the center nozzle.

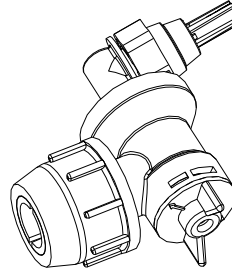
"On/Off" Valve Positions



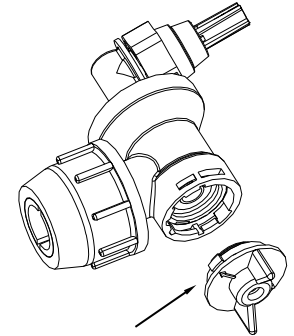
Valve "Open"



Valve "Closed"



Service Position

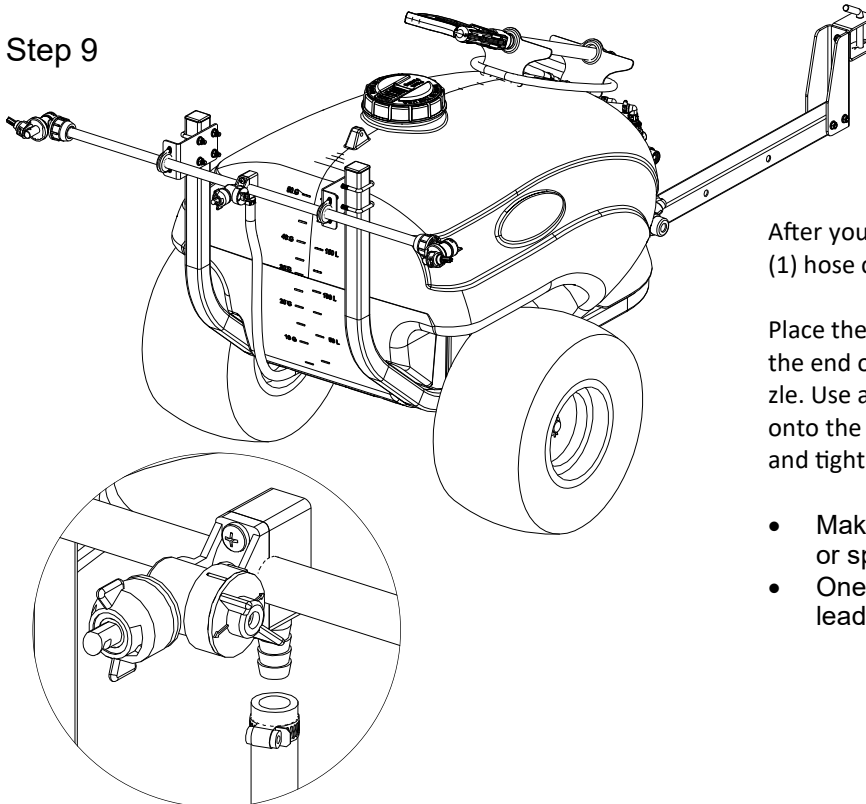


On/Off Valve Knob
Eliminate line pressure, then pull out
to check diaphragm condition.

Note: The check valve & diaphragm can fall out during transport, if the
knob is not turned to the "ON" or "OFF" position.

Assembly Instructions:

Step 9



After your boom is attached, connect the feeder hose, using
(1) hose clamp.

Place the hose clamp loosely over the end of the hose. Slip
the end of the hose over the hose barb on the center nozzle.
Use a twisting motion, if necessary, to get the hose fully
onto the barb. Bring the hose clamp to the connection point
and tighten securely.

- Make sure all hose clamps are tight before testing
or spraying for the first time.
- One requirement will be to hook up your battery
leads to a fully charged 12 Volt battery.

****The Sprayer is now ready to TEST w/plain water before actual use****

IMPORTANT: Remove tank lid and be sure the tank is clean and free of any foreign material. Rinse tank out of any tank residue before filling with water to test.

Testing the Sprayer

NOTE:

It is VERY important to test this sprayer with plain water before actual spraying is attempted. This will enable you to check the sprayer for leaks without the possibility of losing any expensive chemicals.

Fill the tank about 1/2 full with plain water and drive to the starting place for spraying.

When you are ready to spray, turn the boom valve to the “on” position (Detail A). This will start solution spraying from the tips of the boom. The pressure will decrease slightly when the boom is spraying.

Adjust the pressure by turning the “ON/OFF” valve lever on the Press. Adj. (bypass) line valve (Detail B). Make sure your pattern is sufficient. You may down-pressure the system by ‘bypassing’ solution back into the tank. This is achieved by opening the Press. Adj. (bypass) valve. Regulating pressure is done in this manner.

Read the operating instructions and initially begin spraying by closing the ‘Pressure Adjust’ valve and opening the boom line valve (Detail A). This will enable the air in the line to be eliminated (purged) through all the tips, while building pressure. When everything tests all right (no leaks and good pressure), add the desired chemicals to the mixture and water combination and start your spraying operation. Adjust the pressure and spray as you did in the testing procedure.

Conditions of weather and terrain must be considered when setting the sprayer. Do not spray on windy days. Protective clothing must be worn in some cases.

Be sure to read the chemical label(s) before application!

Operation

The pumping system draws solution from the tank, through the strainer and to the pump. The pump forces the solution under pressure to the handgun or boom nozzles.

Fill the tank part way with water and then add the desired amount of chemical to be sprayed. Finish filling tank to proper level.

Only fill the tank with what you’re going to spray in a day, never leave chemicals sit in tank.

Connect the lead wire to a fully charged 12 volt battery. You may use either a stand-alone battery or the battery on your towing vehicle. Connect to the positive (red) terminal first, then connect to the negative (black) terminal. Then connect the end of the lead wire to the end of the pump. When disconnecting, disconnect the end of the pump wire from the lead wire, then disconnect the negative (black) connection and finally the positive (red) connection. The lead wire has an On/Off switch to activate the pump.

“-” is on and “O” is off.

Turn the pump on by depressing the “-” side of the rocker switch. The pump is equipped with a pressure switch that is pre-set at the factory to shut the pump off when all discharges are closed.

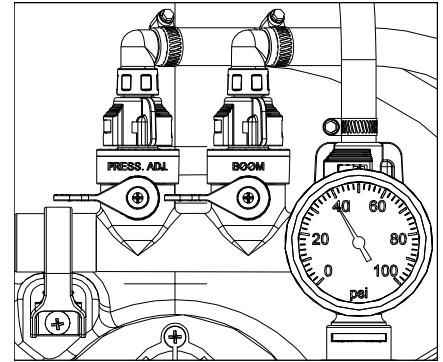
The pump will turn back on when one of the following actions occurs:

- ◆ Handgun lever is squeezed to spray the handgun.
- ◆ Boom valve is opened to broadcast spray with the boom.
- ◆ Press. Adj. (bypass) valve is opened to re-circulate solution back into the tank.

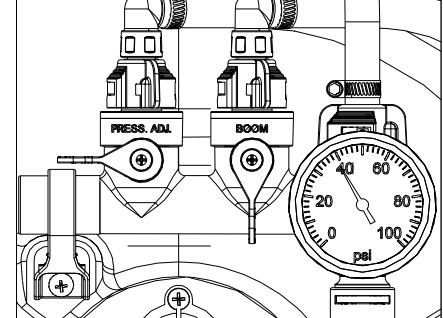
When spraying with either the boom or the handgun, pressure may be reduced by slowly opening the Press. Adj. (bypass) valve until desired pressure is achieved. Opening the valve decreases pressure, closing the valve increases pressure. When spraying with the boom, the proper method to set the pressure is to open the boom valve completely and if a lower pressure is desired, then slowly open the Press. Adj. (bypass) valve until that pressure is obtained.

For the safest and most efficient chemical application, you will need to calibrate your sprayer using the tip and speed charts. Once you have determined the proper speed and pressure settings, you will need to consult your chemical label for the amount of chemical to be added to the tank. Read the entire label. Use only according to label directions.

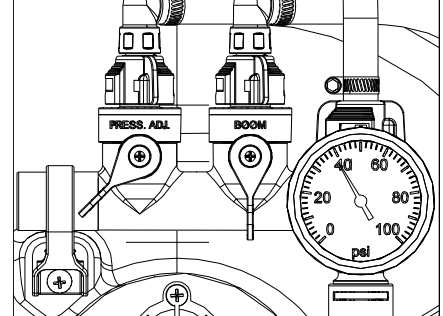
Manifold Valves CLOSED



Detail A



Detail B



Calibration

Chemical labels may show application rates in gallons per acre, gallons per 1000 square feet or gallons per 100 square feet. You will note that the tip chart shows 3 of these rating systems. Once you know how much you are going to spray, then determine (from the tip chart) the spraying pressure (PSI), and the spraying speed (MPH).

Determine the proper speed of the pulling vehicle by marking off 100, 200 & 300 feet. The speed chart indicates the number of seconds it takes to travel the distances. Set the throttle and with a running start, travel the distances. Adjust the throttle until you travel the distances in the number of seconds indicated by the speed chart. Once you have reached the throttle setting needed, mark throttle location so you can stop and go again, returning to the same speed.

Add water and proper amount of chemical to the tank and drive to the starting place for spraying.

Note: The same figures are used for 1, 2, or 3 nozzles.									
17½" Spacing									
	Pressure (p.s.i.)	Capacity (g.p.m.) (3 nozzles)	1 MPH	2 MPH	3 MPH	4 MPH	5 MPH	6 MPH	8 MPH
Gallons Per Acre Based on Water	20	1.68	28.0	14.0	9.4	7.0	5.6	4.7	3.5
	30	2.05	34.4	17.2	11.4	8.6	6.9	5.7	4.3
	40	2.40	39.6	19.8	13.2	9.9	7.9	6.6	5.0
Gallons Per 1000 Sq. Ft. Based on Water	20	1.68	0.64	0.32	0.21	0.16	0.13	0.11	0.08
	30	2.05	0.78	0.39	0.26	0.20	0.16	0.13	0.10
	40	2.40	0.90	0.45	0.30	0.23	0.18	0.15	0.12
Gallons Per 100 Sq. Ft. Based on Water	20	1.68	0.064	0.032	0.021	0.016	0.013	0.011	0.008
	30	2.05	0.078	0.039	0.026	0.020	0.016	0.013	0.010
	40	2.40	0.090	0.045	0.030	0.023	0.018	0.015	0.012

** The rate of spray as shown in the chart will remain the same with 1 or 2 Nozzles **
The only difference will be with the width of the spray swath

Speed Chart			
Speed in M.P.H. (Miles Per Hour)	Time Required in seconds to travel a distance of		
	100 Ft.	200 Ft.	300 Ft.
1.0	68 sec.	136	205
2.0	34	68	102
3.0	23	45	68
4.0	17	34	51
5.0	14	27	41
6.0	11	23	34
7.0	9.7	19	29
8.0	8.5	17	26

Using the Boom Nozzles

Four things must be considered before spraying with the boom.

1. How much chemical must be mixed in the tank.
2. Rate of spray (gallons per acre to be sprayed).
3. What pressure (p.s.i.) will be used.
4. Speed traveled (mph) while spraying.

- The (3) nozzles are fixed at 17-1/2" spacing
- All (3) nozzles spraying at the same time will allow a maximum coverage of 36 feet
- The center nozzle will spray an 80" swath
- The (3) nozzles have a shutoff valve, so you can shut off each nozzle individually. This may help in achieving the actual coverage needed for your application.

- * Refer to the chemical label to determine your chemical mixture
- * See the tip chart to determine the pressure to be used. The chart will also show the speed used when spraying.
- * Start the pump and open the valve to the boom nozzles.
- * Check the spray pattern. Usually you can see the coverage better on a solid concrete surface, such as a driveway.
- * The boomless nozzles should be approx. 33" above the objects being sprayed.

Maintenance During/After Spraying

Periodically check the strainer and clean the screen on your intake line.

If sprayer becomes clogged during use, discontinue use immediately. DO NOT attempt to service while chemicals are in the sprayer and power is connected.

Proper care and maintenance will prolong the life of your sprayer.

After use, drain the tank and store or dispose of chemical properly. Fill the sprayer half way with clean water. Start the pump and allow the water to pump through the entire plumbing system and nozzles. Drain and then refill half full, add the recommended amount of a good quality tank cleaner, such as FIMCO Tank Neutralizer and Cleaner. (If no tank cleaner is available, you may substitute dish soap for this step, about 1-2 oz. per gallon). But a neutralizer/cleaner should be used to thoroughly clean the system. Turn pump on and circulate through system for 15 minutes and then spray out through boom and handgun nozzles. Refill sprayer half way with clean water and repeat. Follow the chemical manufacturer's disposal instructions of all wash or rinsing water. If boom or handgun nozzles need cleaning, remove them from the sprayer and soak in warm soapy water. Clean with a soft bristled brush or toothpick if necessary. Never use a metal object. Even the slightest damage can change the flow rate and spray distribution. Water rinse and dry the tips before storing.

WARNING: Some chemicals will damage the pump valves if allowed to soak untreated for a length of time! ALWAYS flush the pump as instructed after each use. DO NOT allow chemicals to sit in the pump for extended times of idleness. Follow the chemical manufacturer's instructions on disposal of all waste water from the sprayer.

Tank Care & Maintenance

Warning: Do not use the tank as a container for fuel oils, kerosene, gasoline or any other petroleum distillate product. All polyolefins are softened and permeated by such products. In an enclosed area the vaporization of these materials from the outside surface of the tank could create a dangerous condition.

The tank should not be used as a pressure vessel nor used with chemicals or solutions having a weight of more than 12 pounds per gallon.

Store the tank in a dry dark place when not in use. Storage out of sunlight will prolong the life of the tank.

Do not drop, strike or kick the tank, especially at low temperatures. Tanks become brittle and are subject to cracking at temperatures below 20° Fahrenheit.

Always flush the tank with water and a neutralizing agent at the end of each use, to prevent contamination of solutions.

Winter Storage

Prepare the sprayer for end-of-season storage by running RV antifreeze through the system. This will keep internal parts lubricated, protect against corrosion and keep the unit from freezing. *Note: RV antifreeze is non-toxic and biodegradable and generally safer for the environment than automotive antifreeze.*

Before storing your sprayer for winter or long term storage, thoroughly clean and drain it as much as possible. Then pour enough pink RV antifreeze into the tank so that when the pump is turned on you can pump the antifreeze throughout the entire plumbing system, including the bypass. Make sure to operate the boom and handgun until you see pink fluid spraying from the nozzles.

Leave any remaining antifreeze in the tank. Before your next usage, rinse the antifreeze from the sprayer with clean water.

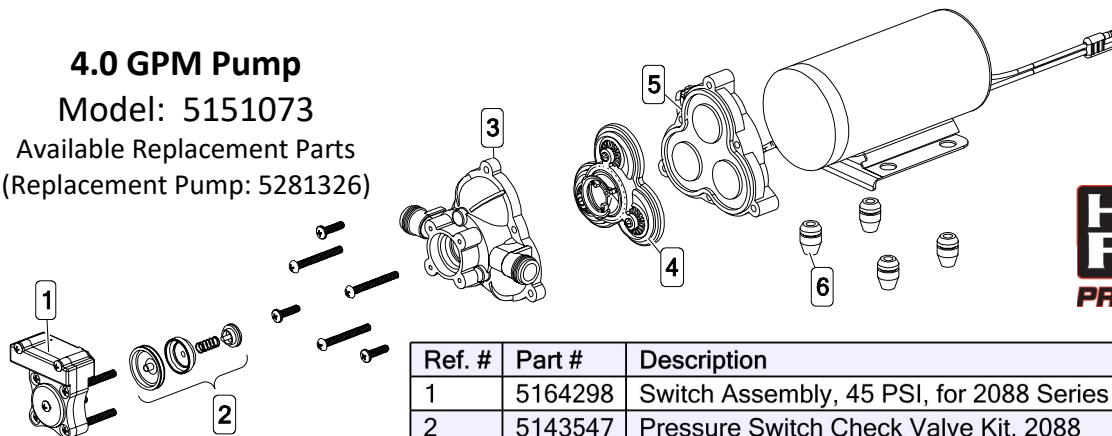
It is nearly impossible to drain all of the water from the sprayer and any trapped water can freeze in cold weather and damage parts of the sprayer. Pumping the antifreeze through the system will displace the water and help prevent this damage.

Removing from storage: drain the antifreeze. Fill the tank with fresh water and run through the system. Dispose of antifreeze and flush water properly.

4.0 GPM Pump

Model: 5151073

Available Replacement Parts
(Replacement Pump: 5281326)



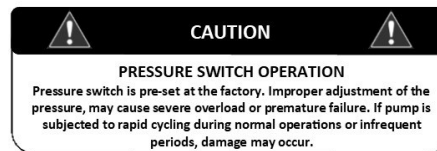
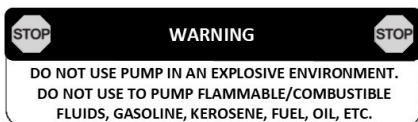
Ref. #	Part #	Description	Qty
1	5164298	Switch Assembly, 45 PSI, for 2088 Series	1
2	5143547	Pressure Switch Check Valve Kit, 2088	1
3	5151057	Upper Housing, 2088 Series, 1/2" MSPT	1
4	5143548	Valve Kit, 2088 Series	1
5	5281598	4.0 Pro Drive Assembly, Geolast Diaphragm	1
6	5075029	Pump Mount Grommet	4



- Clean and rinse your pump after each use with Fimco Tank Neutralizer.
- Winterize your pump or sprayer by rinsing, draining and running RV Antifreeze through it before storing for the winter.
- Use clean water for your spray mixture.
- Store inside a building when not in use.



- Use to pump bleach.
- Use with Flammable or Combustible Liquids.
- Store Flammable or Combustible Liquids.
- Leave your pump sit with spray mixture in it for extended periods.
- Use dirty or unfiltered water for spraying.



Troubleshooting			
Pump will not run:	Check for loose wiring	Pump surges:	Low flow may cause pump to surge
	Make sure the ON/OFF switch is on		Spray Wand is adjusted to small or fine of a spray pattern
	Check the fuse		Check for defective pressure switch
	Check for defective pressure switch		Check for leaks in the discharge line
	Check to see if connected to good 12 Volt Power Source		Check for debris in nozzle orifice
	Check for Low Voltage		Discharge hose may be too long
Pump Does Not Prime (No Discharge w/Motor Running)	Check for clogged strainer/filter	Pump continues to run:	Check for clogged strainer/filter
	Check for kinked inlet/outlet hoses		Check for restriction in discharge line
	Check for empty product supply		Check for empty product supply
	Check for debris in check valve assembly		Check for Low Voltage
	Check for defective check valve		Check for leaks in the discharge line
	Check for cracks in the pump housing		Check for defective pressure switch
Low Pressure/ Low Flow:	Check for air leaks in supply line	Fuse blows:	System has leaks
	Check for a clogged strainer		Air trapped in outlet line or pump head
	Check for proper voltage		Check for open bypass valve (if equipped)
	Try another 12-Volt battery		Check for defective or dirty check valve
	Check for leaks in the discharge line		Excessive voltage
	Check for restrictions in the discharge line		Improper adjustment of pressure switch
Check for debris in intake	Damaged or defective wiring harness		
Check for debris in nozzle orifice	Defective pressure switch		

Before Troubleshooting or Attempting to Service the Pump:

- ◆ **Review Troubleshooting Chart:** Do Not attempt to repair until steps below are followed.
- ◆ **Personal Protective Gear:** Wear protective gear when servicing pump.
- ◆ **Disconnect Power:** Disconnect the power to the pump and relieve the pressure from the system.
- ◆ **Empty and Flush** pump system with water, never attempt to service the pump until it has been emptied and flushed.
- ◆ **Perform Repairs:** Follow directions provided in the troubleshooting section to repair the pump.
- ◆ **Test:** Always test the pump for leaks with plain water after any repairs before using.

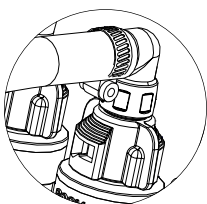
Sprayer and Pump FAQs:

- ◆ **Why does the pump not run all the time?**
This is an on-demand pump and only runs when a discharge is open (spray gun, bypass, boom (if applicable) or a leak in system).
- ◆ **Why does the pump surge while using the spray gun?**
Low flow/high pressure may cause the pump to surge (or cycle). Typically the spray wand is adjusted at too fine of a mist, to overcome, adjust the nozzle for a higher flow.
- ◆ **How do I adjust the pressure?**
Pressure can only be adjusted by opening the pressure adjust (bypass) valve to allow some of your water or solution to return to the tank (if equipped).
- ◆ **Pump quit and will not run, what do I need to do?**
Squeeze trigger on spray gun to ensure that the system isn't just pressurized up with discharges closed. Check electrical connections, ensure switch is on. Check fuses. Check for proper voltage. Check pressure switch.
- ◆ **Low flow or no flow at all, what do I need to check for?**
Check for a clogged intake hose and/or intake strainer. Check for proper voltage. You will need to occasionally check your intake strainer to ensure that it is clean of any debris.
- ◆ **What is causing the fuse to blow each time I turn the pump on?**
Check for excessive voltage. Improper adjustment of the pressure switch. Damaged or defective wire harness or defective pressure switch.

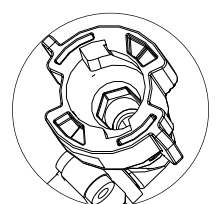
Warning:

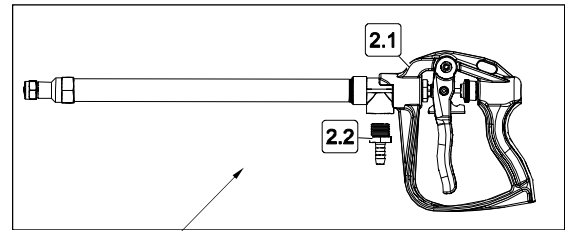
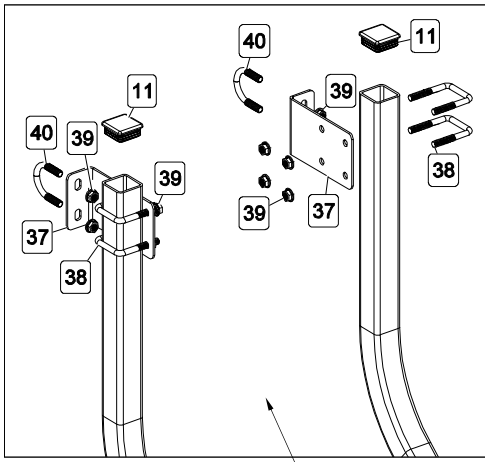
Ensure the wiring harness does not become pinched or damaged in any way. This may damage the pump or cause the wiring harness to overheat, resulting in a melt down or fire.

Troubleshooting Leaking Elbow on Manifold:



Manifold is leaking at the elbow connection, remove the elbow from the manifold. Quarter turn counter clockwise and lift off. Look inside the cap and make sure the flat washer is in place. If washer is in place, you'll notice a hexagon shaped hole. While holding the elbow and cap at the same time, using an allen wrench or the head of a bolt, something just big enough to catch the edges, give it a twist clockwise to snug up the connection. Elbow is a two-piece interlocking mechanism and may just be a little loose. Replace on manifold.



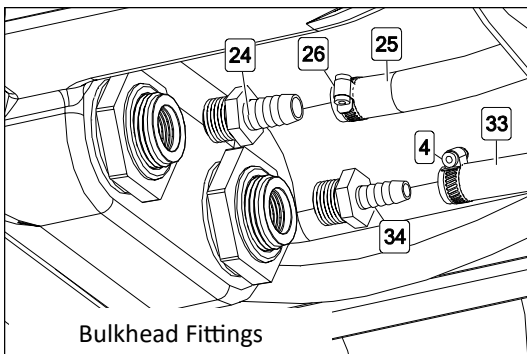
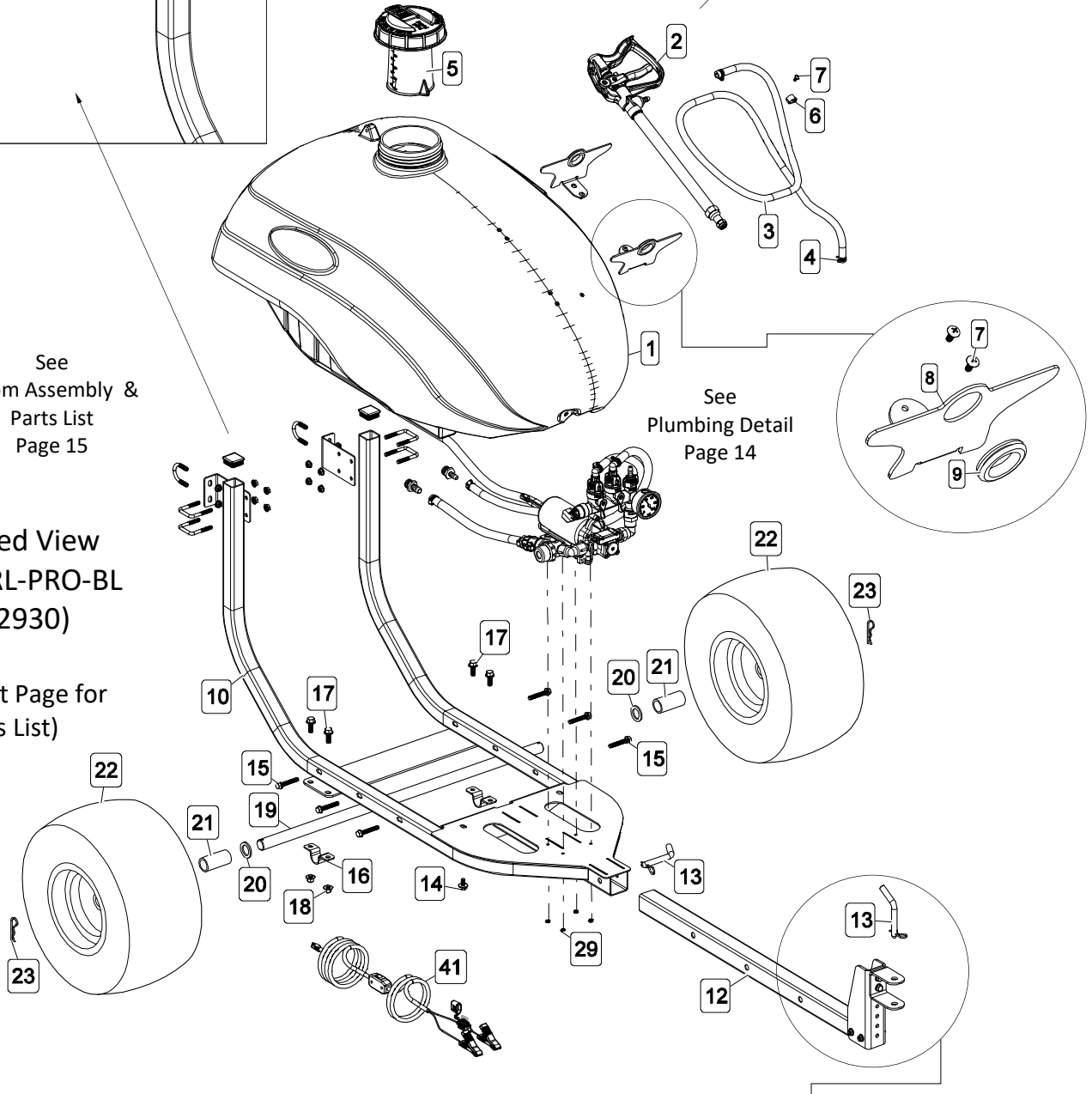


See
Boom Assembly &
Parts List
Page 15

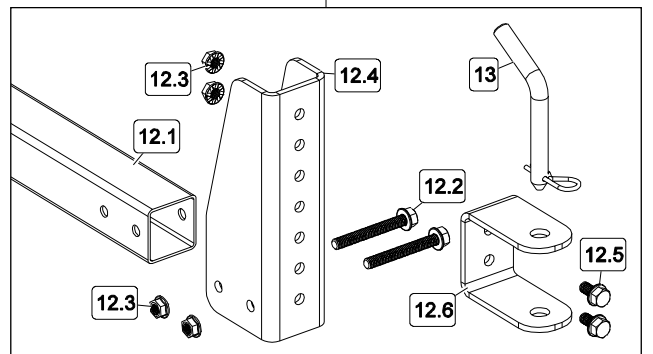
See
Plumbing Detail
Page 14

**Exploded View
LG-50-TRL-PRO-BL
(5302930)**

(See Next Page for
Parts List)



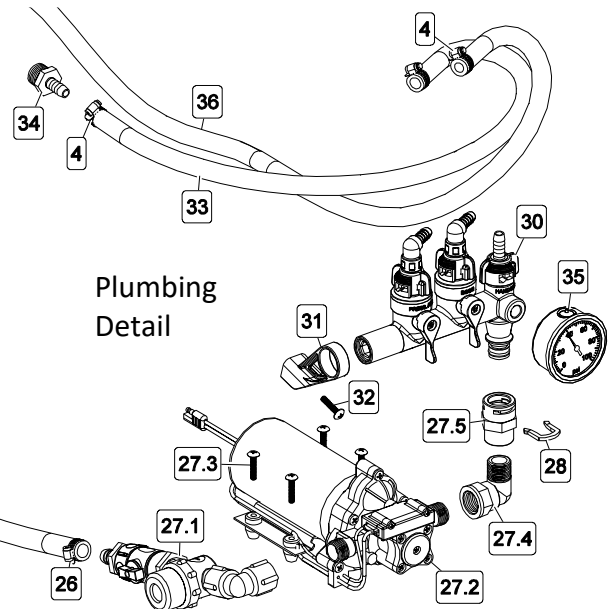
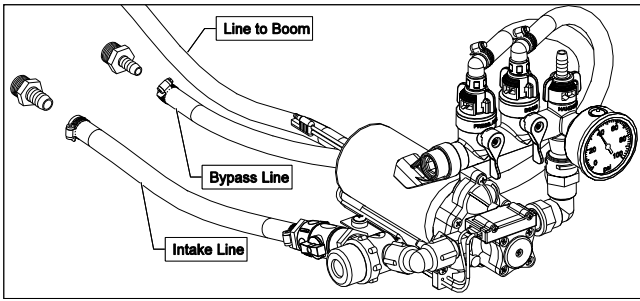
Bulkhead Fittings



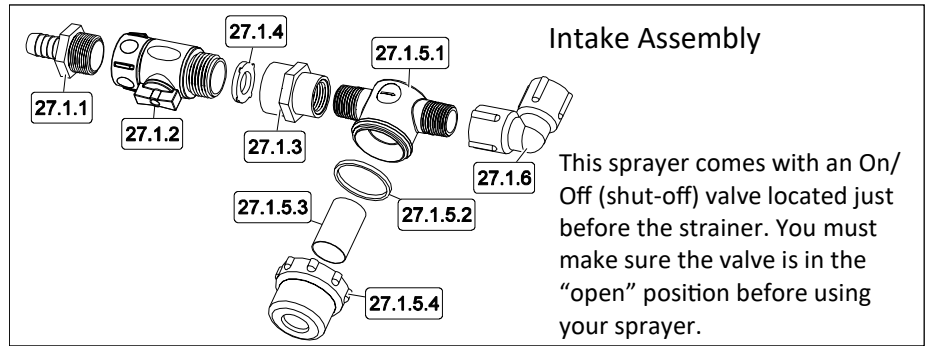
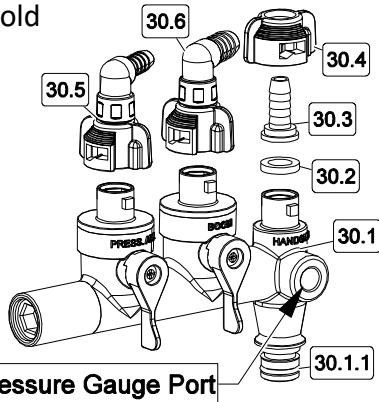
Parts List: LG-50-TRL-PRO-BL (5302930)

Ref. #	Part #	Description	Qty
1	5169336	50 Gal. Trailer Tank	1
1.1	TF50DTN	Polypro 1/2" Fem Bulkhead Fitting	2
2	5163150	22" HP Spray Gun with 3/8" Hose Barb	1
2.1	5163136	High Pressure Aluminum Spray Gun 22"	1
2.2	5067130	Poly Fitting, 1/2" MNPT x 3/8" HB	1
3	5020527	Hose, 3/8"-1 Brd. x 25 Ft.	1
4	5051144	Hose Clamp, 3/8"	4
5	5058200	32 oz -1000 ml Multi-LID Assembly	1
6	5051122	5/8" Black Nylon Loom Cable Clamp	1
7	5117234	#10-24 x 1/2" PH Truss Head Screw	5
8	5038923-BLK	HP Gun Hose Wrap Bracket	2
9	5075014	Rubber Grommet (Black)	2
10	5281294-RED	50 Gal. Trailer Frame	1
11	5046425	Square Cap, Black (1 1/2" Square)	2
12	5281295	Tongue Assembly 50 Gal. Trailer	1
12.1	5100952-RED	50 Gal. Trailer Tongue	1
12.2	5034642	H.H.C.S. Flanged 5/16"-18nc x 2 1/2"	2
12.3	5006307	5/16-18nc Hex Flanged Whiz Nut	1
12.4	5038776-BLK	Hitch Bracket	1
12.5	5034634	H.H.C.S. Flanged 5/16"-18nc x 5/8"	1
12.6	5038777-BLK	Hitch	1
13	5101202	Bent Clevis Pin (1/2" Dia.)	2
14	5034531	5/16"-18 x 5/8" Flange Lock Screw	2
15	5034640	H.H.C.S. Flanged 5/16"-18nc x 2"	6
16	5051160-CNC	1" Axle Clamp	2
17	5117307	H.H.C.S. Flanged 3/8"-16nc x 1"	4
18	5006345	3/8-16nc Hex Flanged Toplock Nut	4
19	5024138-YNC	1" Axle Shaft	1
20	5041113	Mach. Bushing, 1 1/2" O.D. x 1" I.D. x 10 Ga.	2
21	5127236	Axle Spacer - 1" SCH 40 RPVC X 2.6875"	2
22	5021163	18 x 8.5 x 8 Tire w/1" Needle Bearing	2
23	5101065	#211 Hitch Pin Clip (Zinc Plated)	2
24	5067131	Poly Fitting, 1/2" MNPT x 1/2" HB	1
25	5020591	1/2" Polyspring Hose X 16"	1
26	5051114	Hose Clamp, 1/2"	4
27	5281299	ProSeries 4.0 Pump Assembly	1
27.1	5281298	Strainer Valve Assembly	1
27.1.1	5067121	Poly Hose Fitting, 3/4" MGHT 1/2" HB	1

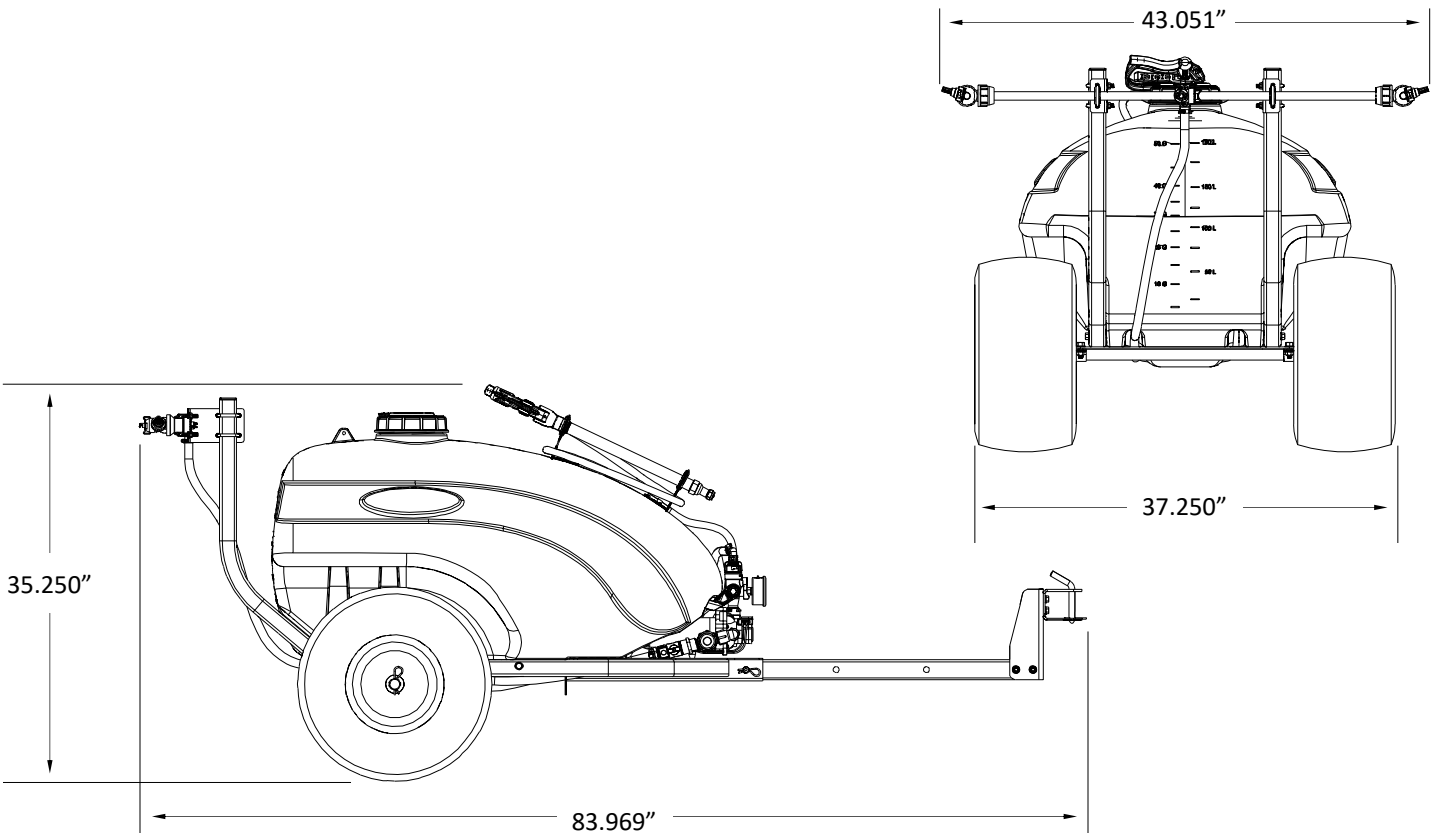
Ref. #	Part #	Description	Qty
27.1.2	5143419	Swivel Shut-Off	1
27.1.3	5005190	Adapter Coupler, 3/4" FGHT x 1/2" FNPT	1
27.1.4	5016066	Garden Hose Washer	1
27.1.5	5116417	Poly Inline Strainer, 1/2" MNPT	1
27.1.5.1	5046451	Poly Strainer Cap	1
27.1.5.2	5072533	Strainer O-Ring	1
27.1.5.3	5116452	Strainer Screen	1
27.1.5.4	5058205	Clear Strainer Bowl	1
27.1.6	5010236	Poly Elbow, 1/2" FNPT x 1/2" FNPT	1
27.2	5151073	ProSeries 12V, 4.0 GPM, 45 PSI	1
27.3	5117168	#10-24 x 1" PH Truss Head Screw	4
27.4	5010243	Street Elbow, (90°) 1/2" MNPT x 1/2" FNPT	1
27.5	5005456	3/4" Port to 1/2" Female NPT Adapter	1
28	5005457	Port Adapter Clip	1
29	5006186	#10-24 H13/64 Hex Flange Locknut	4
30	5281547	Quick Connect Manifold Assembly	1
30.1	5302347	Quick Connect Manifold	1
30.1.1	5072514	O-Ring - Pump Port Connection	1
30.2	5143430	Flat Washer - Hose Barb Seal	1
30.3	5143431	QC Manifold - 3/8" Hose Straight Barb	1
30.4	5143429	Quick Connect Quarter Turn Cap	1
30.5	5302802	QC Manifold 3/8 Swivel 90° Elbow Assembly	1
30.6	5302354	QC Manifold 1/2 Swivel 90° Elbow Assembly	1
31	5143422	Quick Connect Manifold - Support Bracket	1
32	5117168	#10-24 x 1" PH Truss Head Screw	1
33	5020157	Hose, 3/8"-1 Brd. x 32"	1
34	5067130	Poly Fitting, 1/2" MNPT x 3/8" HB	1
35	5167108	2 1/2" Liquid Filled 100# Back Mount Gauge	1
36	5020152	Hose, 1/2"-1 Brd. x 6 Ft. (72")	1
37	5095944-BLK	50 Gal Trailer Boom Mount	2
38	5034832	Square U-Bolt, 5/16-18" x 1 9/16" x 2 3/16"	4
39	5006307	5/16-18nc Hex Flanged Whiz Nut	12
40	5034220	Round U-Bolt, 5/16"-18 x 1 5/16" x 1 3/4"	2
41	5277040	Lead Wire Assembly (14 ga, w/Switch), 120"	1
41.1	5157238	15 Amp Regular Blade Fuse	1
42	5275260	"Wet Boom" Assembly	1



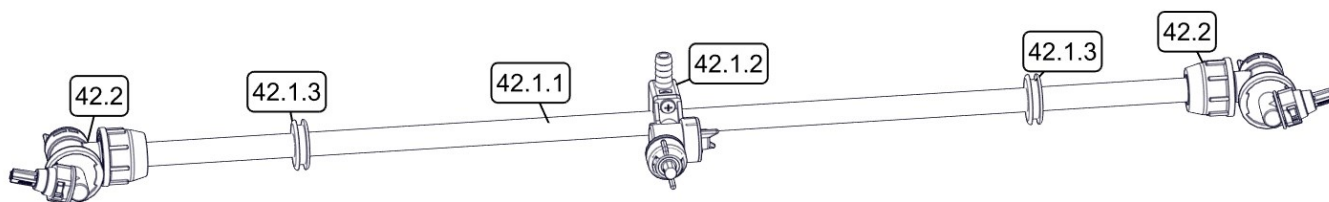
Manifold Detail



Approx. Dimensions:

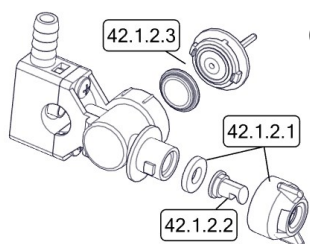


Boomless "Wet" Boom Assembly Exploded View/Parts List (5275260)

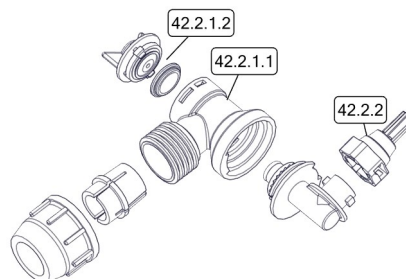


Ref. #	Part #	Description	Qty
42	5275260	"Wet Boom" Assembly	1
42.1	5275712	Wet Boom Sub-Assembly	1
42.1.1	5100316	Boom Tube	1
42.1.2	5275123	Center Nozzle Assembly (Wet Boom)	1
42.1.2.1	5274862	Center Nozzle Cap w/Gasket	1
42.1.2.2	5018329	Center Spray Tip	1
42.1.2.3	5088024	Valve (On/Off) Knob w/Diaphragm	1
42.1.2.3.1	5063255	Diaphragm	1

Ref. #	Part #	Description	Qty
42.1.3	5075016	Rubber Grommet	2
42.2	5275122	End Nozzle Assembly (Wet Boom)	2
42.2.1	5275620	End Nozzle Body Less Tip/Cap/Gasket	1
42.2.1.1	5002499	End Nozzle Body w/Core (Outer)	1
42.2.1.2	5088024	Valve (On/Off) Knob w/Diaphragm	1
42.2.1.2.1	5063255	Diaphragm	1
42.2.2	5274861	XT Spray Nozzle, Cap, & O-Ring	1



Center Nozzle
Assembly

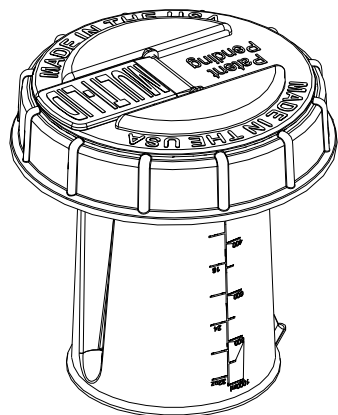
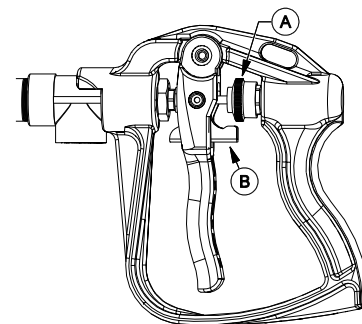


End Nozzle
Assembly

Long Range Pro Series Handgun

- No Drip Shut Off • Easy Pull Trigger Handle • Chemical Resistant Construction
- 38' Horizontal Throw & 27' Vertical Throw

To adjust the spray pattern, the nut needs to be adjusted (Ref. A). Spinning it off, towards the lever, will make a cone pattern and spinning it on, away from the lever, will make a stream. The lever (Ref. B), is the lock that can be used to lock the lever when pulled, holding the valve open. Squeezing the trigger, will release the lock.



Multi-Lid Directions

1. Open fill cap and place garden hose into tank. Fill tank to desired gallon marker, if marker is above the bottom of calibration container, stop before water reaches calibration container. This is done to help chemical mix better and keep foaming of chemical to a minimum later.
2. Remove Multi-Lid and use calibration container to measure the correct amount of chemical for the water being used.
3. Pour chemical into tank and tighten Multi-Lid back onto tank. If desired amount of water was added in step 1, you are done. Be sure to press firmly on fill cap to seal with Multi-Lid. If desired amount of water was not met in step 1, proceed to step 4.
4. Open fill cap and place garden hose into tank. Add water to the desired gallon marker. Close fill cap, pressing firmly to seal cap to Multi-Lid.

NOTE: If water and chemical has not mixed properly, use the pressure adjustment control on the manifold to recirculate the mixture through tank.

Warranty

LIMITED WARRANTY FOR NEW FIMCO, IND. EQUIPMENT

WHO MAY USE THIS LIMITED WARRANTY. This limited warranty (the "Limited Warranty") is provided by Fimco, Ind. to the original purchaser ("you") of the Equipment (as defined below) from Fimco, Ind. or one of Fimco, Ind.'s authorized dealers. This Limited Warranty does not apply to any subsequent owner or other transferee of the Equipment. THIS LIMITED WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

WHAT THIS LIMITED WARRANTY COVERS AND FOR HOW LONG. Fimco, Ind. warrants that any new Equipment will be free from defects in material and workmanship for a period of **one (1) year** (homeowner), **90 days** (commercial user), after delivery of the Equipment to you (the "Warranty Period"). The Warranty Period is not extended if Fimco, Ind. repairs or replaces the Equipment.

WHAT IS NOT COVERED BY THIS LIMITED WARRANTY. This Limited Warranty does not apply to: (1) used Equipment; (2) any Equipment that has been altered, changed, repaired or treated since its delivery to you, other than by Fimco, Ind. or its authorized dealers; (3) damage or depreciation due to normal wear and tear; (4) defects or damage due to failure to follow Fimco, Ind.'s operator's manual, specifications or other written instructions, or improper storage, operation, maintenance, application or installation of parts; (5) defects or damage due to misuse, accident or neglect, "acts of God" or other events beyond Fimco, Ind.'s reasonable control; (6) accessories, attachments, tools or parts that were not manufactured by Fimco, Ind., whether or not sold or operated with the Equipment; or (7) rubber parts, such as tires, hoses and grommets.

HOW TO OBTAIN WARRANTY SERVICE. To obtain warranty service under this Limited Warranty, you must (1) provide written notice to Fimco, Ind. of the defect during the Warranty Period and within **thirty (30)** days after the defect becomes apparent or the repair becomes necessary, at the following address: Fimco, Ind., 1000 Fimco Lane, North Sioux City, SD 57049; and (2) make the Equipment available to Fimco, Ind. or an authorized dealer within a reasonable period of time. For more information about this Limited Warranty, please call: **800-831-0027**.

WHAT REMEDIES ARE AVAILABLE UNDER THIS LIMITED WARRANTY. If the conditions set forth above are fulfilled and the Equipment or any part thereof is found to be defective, Fimco, Ind. shall, at its own cost, and at its option, either repair or replace the defective Equipment or part. Fimco, Ind. will pay for shipping and handling fees to return the repaired or replacement Equipment or part to you.

LIMITATION OF IMPLIED WARRANTIES AND OTHER REMEDIES. THE REMEDIES DESCRIBED ABOVE ARE YOUR SOLE AND EXCLUSIVE REMEDIES, AND FIMCO, IND.'S SOLE LIABILITY, FOR ANY BREACH OF THIS LIMITED WARRANTY. TO THE EXTENT APPLICABLE, ANY IMPLIED WARRANTIES, INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL BE LIMITED IN DURATION TO THE WARRANTY PERIOD, AND THE REMEDIES AVAILABLE FOR BREACH THEREOF SHALL BE LIMITED TO THE REMEDIES AVAILABLE UNDER THIS EXPRESS LIMITED WARRANTY. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU. IN NO EVENT SHALL FIMCO, IND.'S LIABILITY UNDER THIS LIMITED WARRANTY EXCEED THE ACTUAL AMOUNT PAID BY YOU FOR THE DEFECTIVE EQUIPMENT, NOR SHALL FIMCO, IND. BE LIABLE, UNDER ANY CIRCUMSTANCES, FOR ANY CONSEQUENTIAL, INCIDENTAL, SPECIAL OR PUNITIVE DAMAGES OR LOSSES, WHETHER DIRECT OR INDIRECT. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.